BUMPERS—ISOLATOR AND BRACKET ASSEMBLY—REPLACEMENT GUIDELINES—SERVICE TIPS

Article No. 94-8-1

FORD: 1980-83 FAIRMONT

1980-88 THUNDERBIRD 1980-93 MUSTANG

1980-94 CROWN VICTORIA

1981-90 ESCORT 1982-85 EXP 1983-86 LTD 1984-94 TEMPO 1986-94 TAURUS

LINCOLN-MERCURY: 1980-83 ZEPHYR

1980-86 CAPRI 1980-88 COUGAR

1980-94 GRAND MARQUIS

1981-87 LYNX 1982-83 LN7

1982-94 CONTINENTAL, TOWN CAR

1983-86 MARQUIS 1984-92 MARK VII 1984-94 TOPAZ 1986-94 SABLE

ISSUE: Replacement guidelines have been developed for determining if the bumper isolator and bracket assembly can be reused after a low speed impact.

ACTION: When repair to a front or rear bumper system is required after a low speed impact, inspect the bumper isolator and bracket assembly for damage using the following procedure.

- 1. Inspect for fluid damage. It must be dry.
- Look for any damage such as dents to the inner or outer tube. They must not be damaged.
- At ambient air temperature, try to twist the inner to outer tube by hand. The tube must not twist.
- Measure the overall length of the isolator and bracket assembly and record the measurement.

- 5. Place the isolator and bracket assembly in an arbor press or equivalent.
 - a. Press and stroke the unit at least 1/2" (12.7mm) and release the arbor press.
 - b. See if the unit returns to the overall length measured in Step 4. An isolator and bracket assembly that does not return to the original length, may have a loss of internal pressure or loss of fluid that would prevent it from functioning properly.
- Minor straightening of the bumper plate on the isolator and bracket assembly is allowed provided that Steps 1 through 5 are met.

OTHER APPLICABLE ARTICLES: NONE WARRANTY STATUS: INFORMATION ONLY OASIS CODES: 108000