# M2CONCEPTS

#### Step 1:

Jack the rear of the vehicle up and support with jack stands.

#### Step 2:

Remove (3) fender liner clips to gain access to the bumper cover bolts.



**Step 3:** Fold the fender liner out of the way to access the (3) bumper cover bracket bolts.



#### Step 4:

Remove the (2) 7mm bolts securing the bottom of the bumper.



**Step 5:** Remove the trunk trim panel by unscrewing the 4 cargo net fasteners.

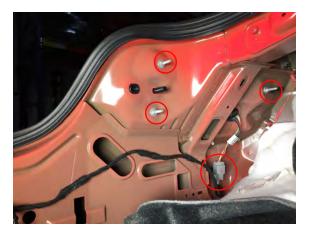


# 15-17 GT350 Style Rear Bumper Kit

\*\*\*Designed to be used with aftermarket muffler only, single tips will requiring trimming. Will NOT work with factory mufflers.\*\*\*

### Step 6:

Fold back the trunk liner to access the (3) nuts that hold the tail light to the vehicle. Unclip the electrical connection and remove the tail light from the vehicle.



**Step 7:** Pull the bumper away from the vehicle on both sides.



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Step 8:

Firmly pull the bumper from the vehicle. The top edge of the bumper is only held on by clip pressure.



**Step 9:** Unclip the wiring harness from the chassis.

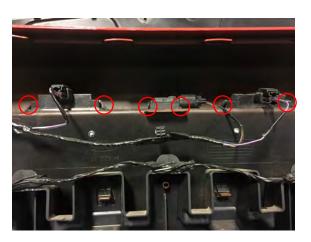


# Step 10:

Unplug the rear marker lights and remove the wiring harness clips from the bumper cover. Then remove the rear marker lights and transfer them to the new bumper cover.



**Step 11:** Unclip the license plate light housing and trunk button.



## Step 12:

Unclip the bumper brace bracket from the bumper cover.

\*\*Note: If equipped unplug and remove the backup sensors.



**Step 13:** Transfer the screw clips from the factory bumper over to the diffuser.



**Step 14:** Install the rear diffuser panel to the bumper cover.



**Step 15:**Install the supplied reverse light screw bosses using double sided tape. Align the bosses with the tabs on the diffuser.



**Step 16:**Install the reverse light using the factory screws.



**Step 17:**If equipped with backup sensors, apply double-sided tape to the backup sensor brackets. Drill the hole for the backup sensors. There are marks in the bumper for where to drill and mount the brackets.



# Step 18:

Transfer the reflectors from the factory bumper to the new bumper. They are held on with a 10mm nut.



Step 19: Clip the bumper brace with the wiring harness to the new bumper. It will clip on using the factory center clip locations.



# Step 20:

Install the mesh inserts by clipping them onto the diffuser clips. \*\*Note: If using an aftermarket single tip muffler trim along the dotted lines below.



Step 21: Install the bumper in reverse order. Ensure this connector doesn't get pinched between the bumper cover brace and the metal bumper otherwise, the bumper will not fit correctly.



