M2CONCEPTS

CONTENTS:

- (1) Spoiler
- (6) Threaded Studs (6) Washers
- (6) Nuts

REQUIRED:

Panel Removal Tool Drill & Drill Bits

- (6) Small Phillips Screws
- (2) Drill Templates (2) Double Sided Tape Pads

Rear Spoiler (15-19) EcoBoost, V6, GT



Basic Hand Tools



Carefully pre-drill the spoiler holes using a 1/8" drill bit. You will need to drill straight through the outer and inner deck lid panels. Finish drilling the holes to 11/32". Optional Brake: drill an additional 1/4" hole on the passenger side for wiring. **Note: Apply touch up paint to any exposed metal to prevent oxidation.



Align the left and right drill templates along the deck lid body line and the outside edge.



Attach the spoiler extensions to the spoiler using the provided Phillips screws. Once the extensions are installed, press on the end caps. **Note: The opening circled above will be on the top side of the spoiler.

Using a panel removal tool, remove the (9) push clips, (2) rubber bumpers, and (1) latch over holding

the deck lid trim panel to the vehicle.



Apply the double sided tape pads to the bottom of the spoiler. Thoroughly clean the spoiler mounting locations prior to installing the spoiler to ensure proper adhesion. Test fit the spoiler to ensure all the holes line up prior to removing the red tap backing.



Thread the supplied studs into the spoiler leaving only enough thread exposed on the underside of the decklid to install the supplied washer and nut. **Note: Do not over tighten these nuts. Doing so can cause damage to the decklid.

USER INSTRUCTIONS 398105



REQUIRED:

Drill & Drill Bits Electrical Tape Wiring Spice connectors

Wiring diagram:

Black- Ground Red- 12v+ Ignition Blue- Tail Light 12v+

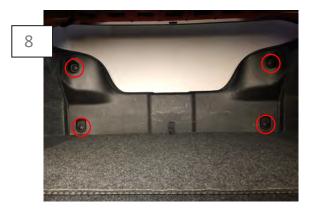
White- Brake Light

Rear Spoiler (15-19) EcoBoost, V6, GT

Optional 3rd Brake Light Wiring (Steps 7-11)



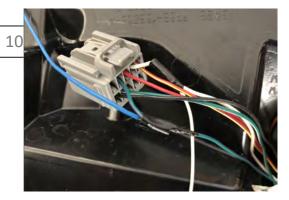
Splice the Red to the Blue/White wire on the reverse camera plug, and the Black wire to the Black wire on the reverse camera plug. Secure any excess wiring to the factory wiring harness using cable ties.



Remove the trunk hard trim panel and fold back the soft trim panel on the right ride of the trunk to gain access to the wiring harness running along the trunk.



Carefully remove the factory electrical tape to gain access to the wires.



Carefully remove the factory electrical tape to gain access to the Always double check with the vehicle wiring diagram for correct colors. For reference our vehicle wire is as follows:

Spoiler Wiring-Factory Wiring3rd Brake Light White-WhiteRunning Light Blue-Green/Purple