



# UPPER & LOWER GRILLE

(2018-2020 MUSTANG GT, ECOBOOST)

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## INSTALLATION INSTRUCTIONS

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(1) Upper Grille (406716-A)  
(1) Lower Grille (406716-B)

### TOOLS REQUIRED

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5.5mm, 7mm, 8mm, 10mm  
Sockets  
Ratchet & Long Extension  
Trim Panel Removal Tool  
Large Flat Head Screw Driver  
Jack & Jack Stands

406716-A, 406716-B

**STEP 1**



Jack the vehicle up and support the front end with jack stands. Using a trim panel removal tool, remove the (8) push clips securing the radiator cover and remove it from the vehicle.

**STEP 2**



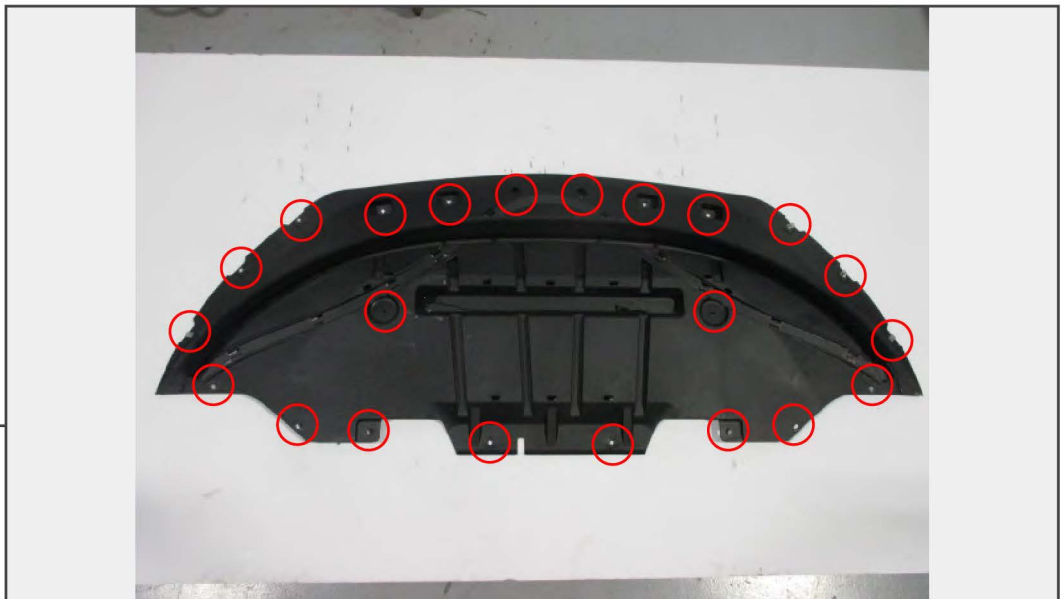
Remove the (6) 8mm and (2) 5.5mm bolts securing the bumper cover to the radiator support.

**STEP 3**

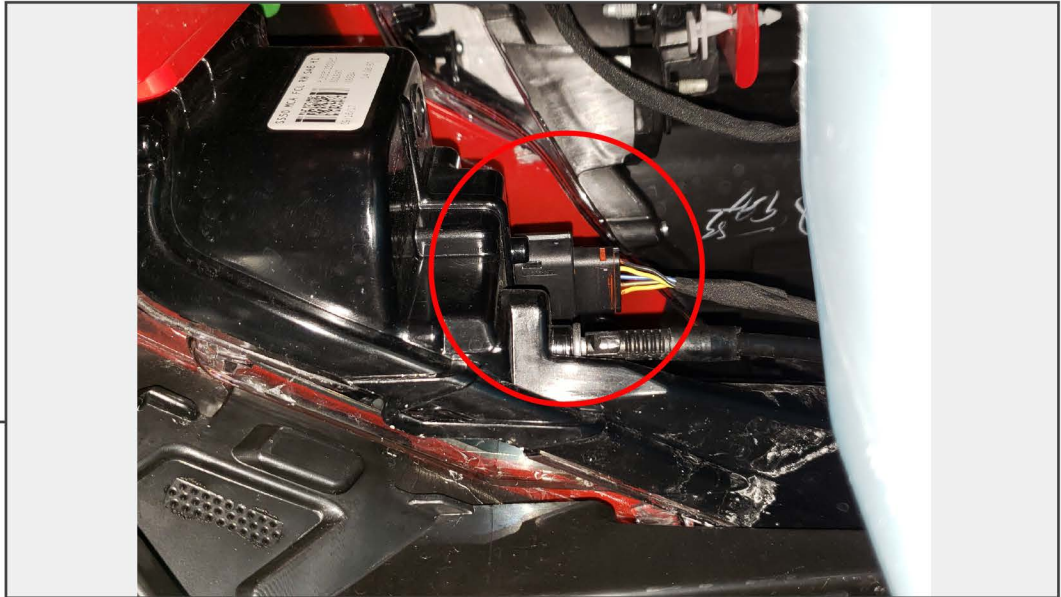


On each side of the bumper, remove the plastic clips holding the wheel well liner to the bumper/splash shield.

**STEP 4**

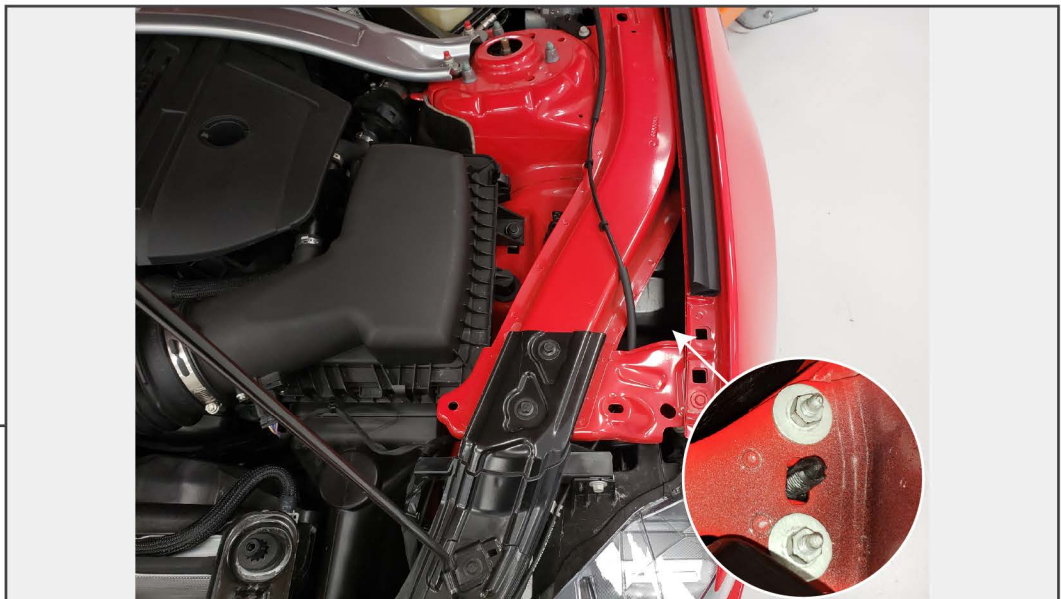


Remove the 7mm bolts & push clips attaching the splash shield to the bumper and undercarriage. There are two versions of the splash shield, both are attached similarly.



**STEP 5**

With the splash shield removed, disconnect the wiring harness from the turn signal/fog light housings.



**STEP 6**

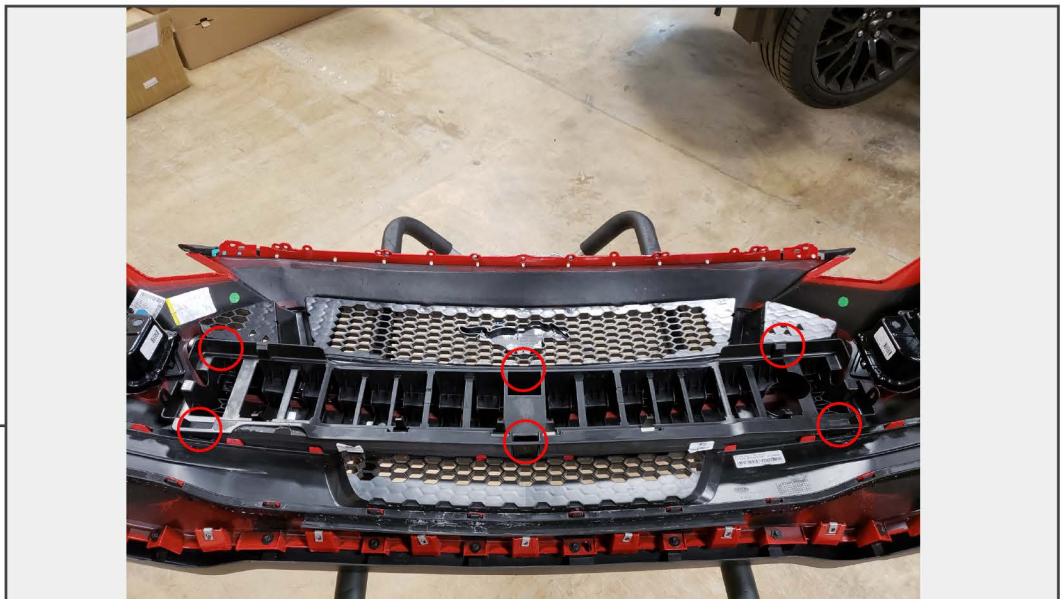
Locate and remove the (2) 10mm nuts attaching the bumper to the fender, then remove the bracket.

**STEP 7**



With the (2) 10mm nuts removed from the bumper bracket, you will still need to release the ribbed push rivet before the bumper will separate from the fenders. Take a long extension with a small socket and use it to push downward on the tip of the push rivet, this will push the rivet most of the way out. Gently pull down on the bumper to release the rivet the rest of the way. Remove bumper and set down on a non-abrasive surface where you can easily work.

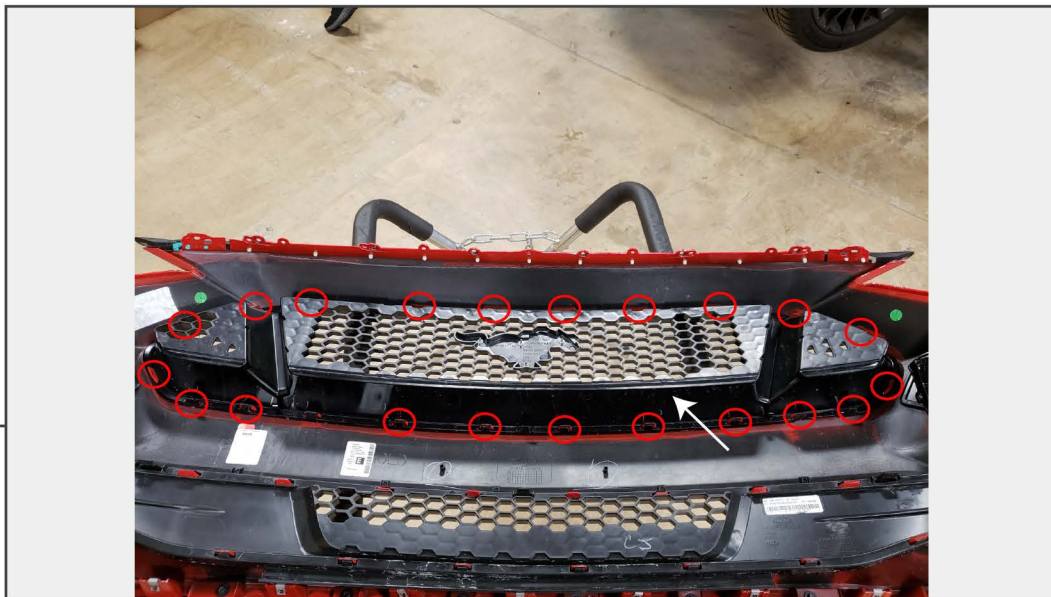
**STEP 8**



Using a flat head screw driver, remove the inner bumper brace located in between the upper and lower grille.



### STEP 9



Using a large flat head screw driver, release the clips around the perimeter of the upper and lower grille. It's easiest if you start at the far left or right of the grille and work your way across.

### STEP 10



Install the Hurst grilles using the same mounting clips as the factory grilles. The clips are tight, so make sure all the clips are fully seated. If you're having trouble getting any of the clips to fully seat, put one hand on the front of the bumper, around the perimeter of the grille opening, and hit the back the of the grille with the other hand. Once the grilles are fully installed, reinstall the bumper in reverse order. **DON'T FORGET TO RECONNECT THE TURN SIGNALS.** Lastly, install the hurst emblem, applying firm pressure to seat the adhesive.