

MP CONCEPTS

GT350 Style Front Bumper Kit (18+ Mustang)

CONTENTS:
(1) Bumper
(1) Chin Spoiler
(1) Upper Grille
(1) Lower Grille
(2) Turn Signal Brackets

(2) Upper Grille Extensions
(2) Fender Liner Brackets
(12) M6x15mm Screws
(12) M6 Flat Washers
(12) M6 Nuts
(6) 7mm Screws

REQUIRED:
Jack & Jack Stands
Phillips Head Screw Driver
Trim Panel Removal Tool
5.5, 7, 8, 10mm Sockets & Ratchet
Wire Cutters

Step 1:

Jack the vehicle up and support the front end with jack stands.

Step 2:

Using a trim panel removal tool, remove the (8) plastic clips securing the plastic radiator cover to the support and remove it from the vehicle.



Step 3:

Remove the (6) 8mm and (2) 5.5mm bolts securing the bumper cover to the radiator support.



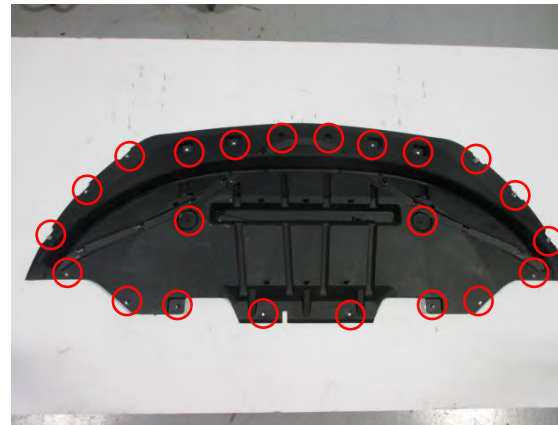
Step 4:

From the top between the fender, locate and remove the (2) 10mm nuts securing the bumper bracket to the vehicle.



Step 5:

Locate, and remove the 7mm screws and push clips. **Note: There are two versions of the splash shield.



Step 6:

With the splash shield removed, you can access and remove the plug on the back of the turn signal & fog lights.



Step 7:

On each side of the bumper, remove the (3) plastic clips holding the fender liner to the bumper.



Step 8:

Once the bumper cover is ready to remove, use firm pressure to pull the edge of the bumper to pop it from the fender clips. Have a helper support one side so that you don't scratch the paint. Slowly remove the bumper and support it on a soft non-abrasive surface.

**Step 9:**

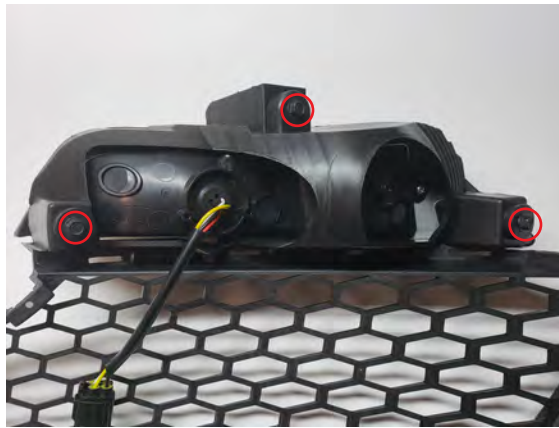
Begin by removing the grille bracing from the upper and lower grille. ** Recommended: Use a pair of wire cutters to cut the top and bottom edge. Carefully use a razor blade to clean up any extra brace material.

**Step 10:**

Install the upper and lower grilles making sure all clips are properly aligned. Once all clips are aligned use firm pressure to snap the grilles into place.

**Step 11:**

Install the turn signal onto the turn signal bracket using the (3) 7mm screws. Do the same for the opposite side.

**Step 12:**

Install the turn signal bracket onto the bumper. The bracket will clip onto the bumper. Once all clips are aligned use firm pressure to snap the grille into place.

**Step 13:**

Install the grille extensions from the front side of the bumper by clipping them to the grille.



Step 14:

Clean surface of the bumper with alcohol wipes, and allow time to dry. Once the surface is dry, peel the red backing off the double sided tape. Install the fender liner bracket to the bumper by applying firm pressure on the areas being applied with tape.



Step 15:

Transfer the hood weather stripping from the factory bumper to the new bumper.



Step 16:

Install the chin spoiler to the bumper using the supplied (12) M6x15mm screws and washers.



Step 17:

Once the chin spoiler is fully bolted to the bumper, snap the extensions on front part of the chin spoiler to the bumper. They will click into place.



Step 18:

Clean surface of the bumper with alcohol wipes, and allow time to dry. Once the surface is dry, peel the red backing off the double sided tape. Install the small filler panel to secure inbetween the bumper and chin spoiler.



Step 19:

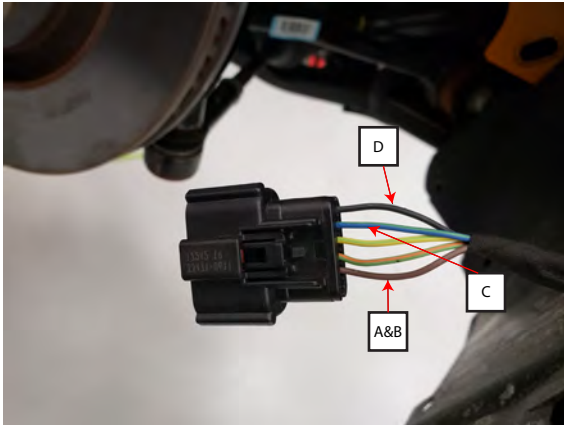
Transfer the factory corner bumper mounting tabs to the new bumper.



Step 20: Right/Passenger Side

Splice the LED wiring into the factory wiring as follows:

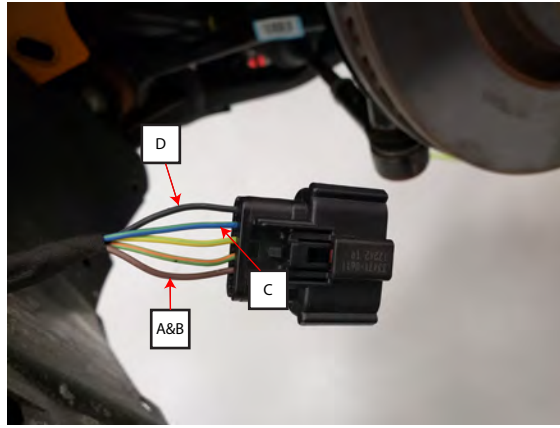
| Headlight Harness | - | LED Harness |
|---------------------|---|-------------|
| Brown | - | White (A) |
| Brown | - | Red (B) |
| Blue w/Green Stripe | - | Yellow (C) |
| Black | - | Black (D) |



Step 21: Left/Driver Side

Splice the LED wiring into the factory wiring as follows:

| Headlight Harness | - | LED Harness |
|-------------------|---|-------------|
| Brown | - | White (A) |
| Brown | - | Red (B) |
| Blue/Green Stripe | - | Yellow (C) |
| Black | - | Black (D) |



Step 22:

Install the new MP Concepts bumper in reverse order. Installation is now complete.

