

Performance Pack Rear Spoiler 15-19 Mustang

Contents:

Spoiler
Center Mount
Side Mounts
Side Mount Covers
Screws
Washers
Alcohol Pads
Adhesion Promoter
Drill Templates

Tools Required:

10mm Socket
Ratchet
Panel Removal Tool
Drill & Drill Bits
Phillips Head Screw Driver
Masking / Painters Tape



If equipped with a factory spoiler, remove the trunk lid trim panel. It is held on with (9) push pins and (2) rubber bumpers. With the panel removed loosen the bolts securing the spoiler. Remove the rubber covers (circled in green above) to gain access to the remaining spoiler bolts. The spoiler is also held on with tape carefully. Carefully remove the spoiler.

****Caution:** Trunk lid is very thin and dents easily. ****Note:** All remaining tape & residue needs to be removed prior to continuing to the next step.



Install the center mount to the spoiler using the (2) hex head screws using a philips head screw driver.



Install the (1) allen stud into the side mount brackets using a M4 allen wrench. Repeat on the opposite side.



Attach the side mounts to the spoiler using (3) philips head screws, and flat washers.



Using the supplied alcohol pads, clean around the surface of the spoiler bracket that tape will be applied. Allow time to dry. Peel back the red lining of the 3m tape, and carefully place the side bracket cover onto the side brackets. Press around the areas being applied with tape to secure.

6



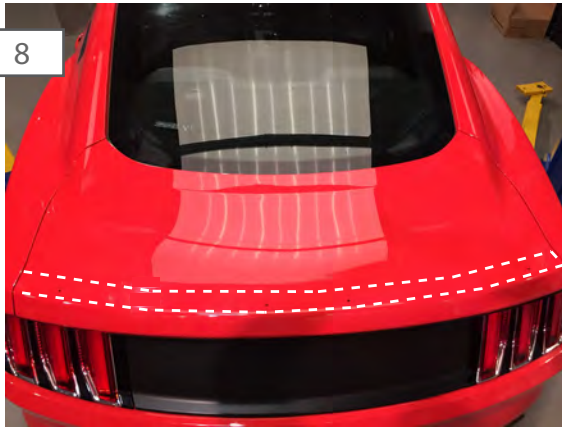
Using the supplied template, align the edge of the template with the edge of the trunk lid. Mark the holes that will be drilled.

7



Using a 1/4" drill bit and drill, carefully drill the center of the template holes. **Note: Use touch up paint to cover any exposed metal to prevent rusting.

8



Prepare the decklid by cleaning it with the supplied alcohol pads. Allow time to dry.

9



Peel back the tape backing from the side bracket mounts and apply adhesion promoter to the tape. Allow time to dry.

10



Peel back the tape backing from the center mount and apply adhesion promoter to the tape. Allow time to dry.

11



With a helper, start each of the (2) screws, (2) washers and nuts to hold the spoiler in place. Once the spoiler is loosely mounted, peel the tape backing off. Apply firm even pressure to tapped surfaced to ensure proper adhesion. Then fully tighten the hardware. Reinstall the interior decklid cover panel. Installation is now complete.