



GT500 STYLE REAR DIFFUSER WITH EXHAUST TIPS

(2018-2020 MUSTANG)

(2015-2017 MUSTANG - REQUIRES SKU# 408764)

INSTALLATION INSTRUCTIONS

CONTENTS

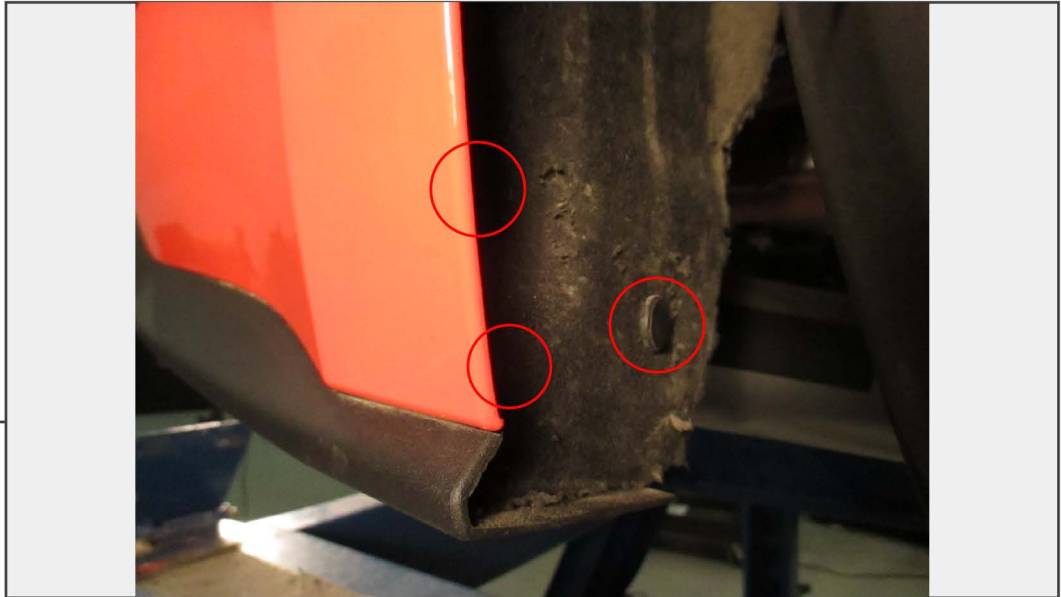
- (1) Rear Valance/Diffuser
- (1) Rear Valance/Diffuser Support
- (2) Exhaust Tips
- (8) Screws

TOOLS REQUIRED

- Soft Pry Tool
- 7,8,10mm Socket
- Socket Wrench/Ratchet
- Drill/ Drill Bits

SKU # 408763

STEP 1



Raise and support the rear of the vehicle with a jack and support with jack stands. Remove the (3) plastic push clips that secure the fender liner to the bumper, repeat on both sides.

STEP 2

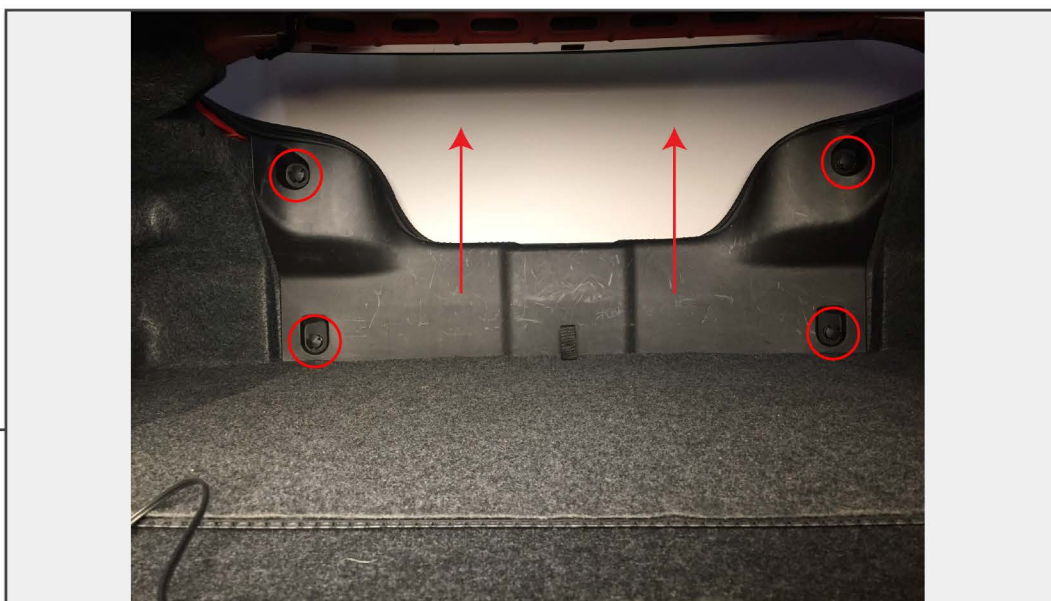


Fold the fender liner back to access the (3) 7mm bumper cover screws. Repeat this process on both sides of the bumper.



STEP 3

Remove the (2) 7mm screws securing the bumper to the bottom bumper bracket.



STEP 4

Remove the trunk trim panel by unscrewing the (4) cargo net fasteners. Pull the trim panel up and away from the vehicle.

STEP 5



Fold back the inner trunk liners to access and remove the (3) nuts securing the tail lights to the vehicle. Unclip the electrical connections and remove the lights.

STEP 6



With the fasteners and tail lights removed, carefully pull the bumper cover away from the vehicle.

STEP 7



Firmly pull the bumper from the vehicle. The top edge of the bumper is held on with clips. Firm pressure will detach the bumper from the vehicle.

STEP 8



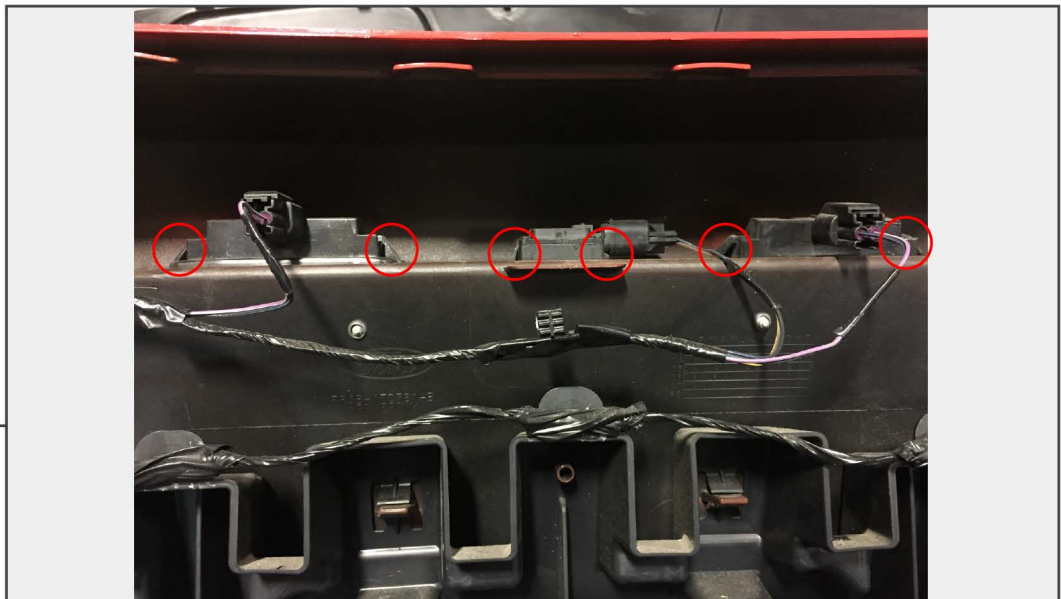
On the right hand side, locate and unplug the bumper wiring connection. Remove the bumper and place it on a soft surface.

STEP 9

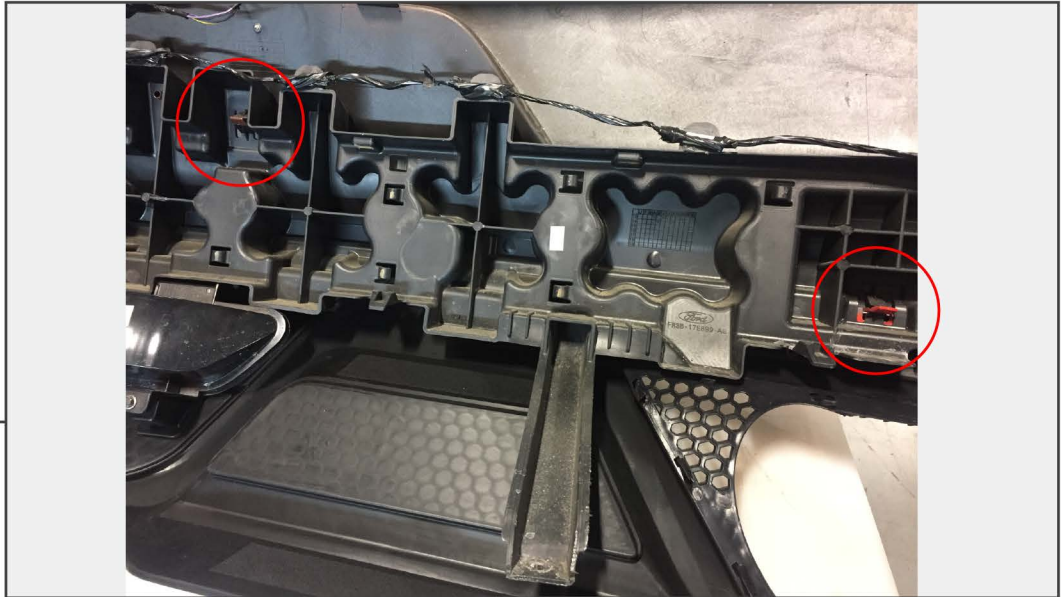


Unplug and unclip the rear bumper lights. Transfer the light to the new bumper.

STEP 10

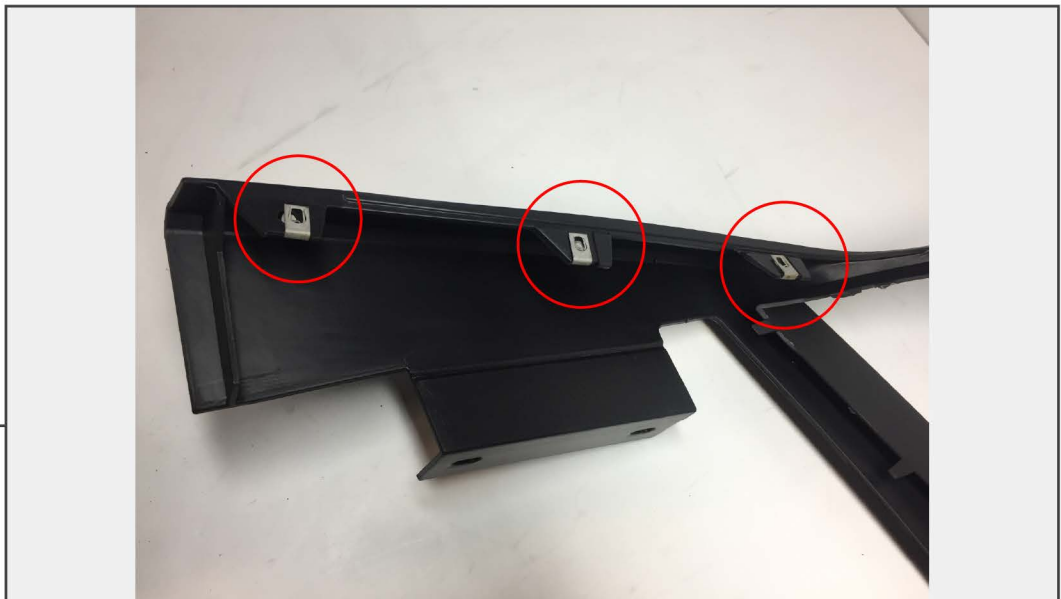


Unclip the license plate light housing and trunk button. Transfer them to the new bumper.



STEP 11

Unclip the rear bumper brace from the bumper. **If equipped, unplug and removed the backup sensors to the new bumper.



STEP 12

Transfer the screw clips from the factory bumper to the new rear valance/diffuser.

STEP 13



Install the rear valance/diffuser on to the bumper. Firmly press the valance/diffuser into the bumper. The parts will “click” together when properly install.

STEP 14



Transfer the reverse light from the factory bumper to the new bumper using the factory hardware.

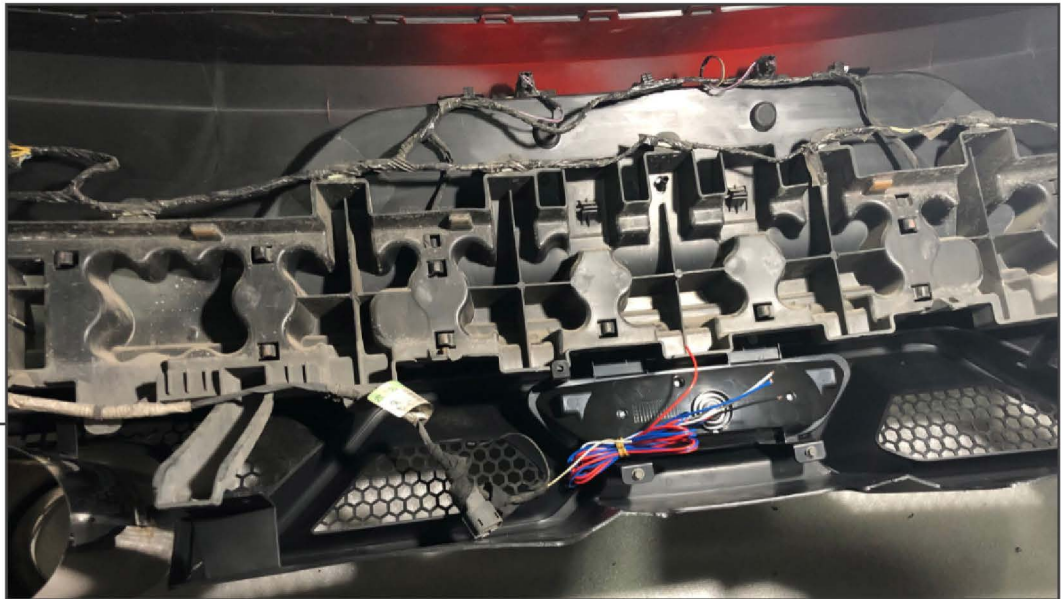
**STEP 15**

Using 10mm socket, remove the nut securing the rear bumper reflectors. Then transfer the reflectors to the new bumper. Reuse the factory nut.

**STEP 16**

If equipped with backup sensors, apply double-sided tape to the backup sensor brackets. Drill the hole for the backup sensors. There are marks on the backside of the bumper where to drill and mount the brackets.

STEP 17



Then clip the bumper brace and wiring harness on to the bumper. Ensure electrical connector are plugged in.

STEP 18



Install the exhaust tips onto the rear valance/diffuser using the provided screws.

STEP 19



2015-2017 Vehicles: Install the rear valance/diffuser support between the rear valance/diffuser and the vehicle.

2018-2020 Vehicles: Retain the factory support.

STEP 20



Clip the bumper on to the vehicle. Test the lights prior to reinstalling the bumper in reverse order. Ensure the electrical connection removed in Step 8 doesn't get pinched between the metal and the bumper otherwise the bumper will not fit correctly. Installation is now complete.