## O5-08 Mustang GT SR Performance Alternator Installation Guide

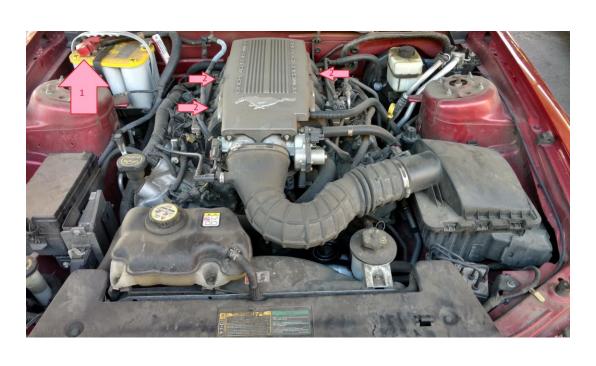
#### Tools Needed

- Flathead screwdriver
- Socket wrench
- 8mm deep socket
- 10mm deep socket
- 13mm deep socket
- 1/2" Breaker bar

## Before

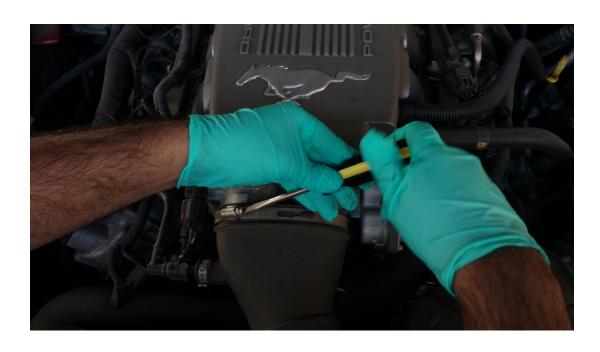


## Remove battery terminal and engine cover



- 1. Disconnect the positive battery terminal
- 2. Remove engine cover (if applicable)

#### Loosen air intake hose



1. Loosen the air intake hose from the throttle body by unscrewing it's mounting brace.

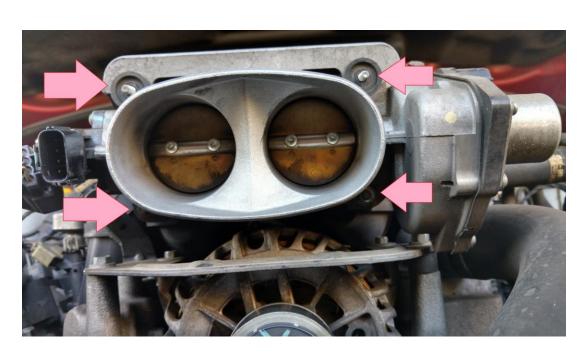
## Disconnect everything from the throttle body



- Unhook PCB hose
- Disconnect Throttle position sensor
- Disconnect Throttle actuator
- Remove air intake hose by pulling it off

 Note: They all have clips to pull out or push in. Mind them!

## Remove throttle body



- Loosen 2x 8mm bolts on top of throttle body
- Loosen 2x 10mm bolts on bottom of throttle body
- Remove throttle body and set it aside.

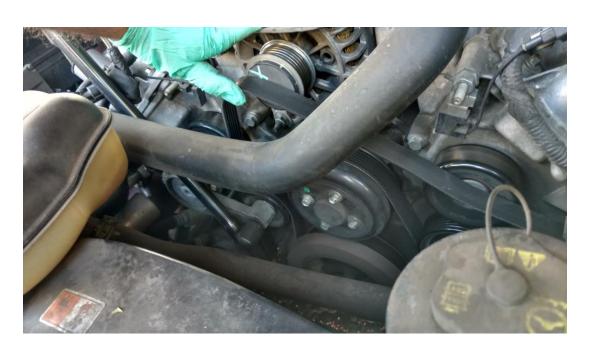
 Note: Now would be a great time to clean your throttle-body.

# Optional: Remove the air intake hose completely



 You can loosen the other side of the air intake hose and remove it completely. Otherwise just work around it.

### Remove Serpentine belt from alternator



- Note: You do not have to remove the belt completely. Just off the alternator pulley.
- Note2: Examine the belt for wear and cracks. You may need to replace it.

- Attach half inch breaker bar.
- Push down to release tension
- Remove belt from alternator

#### Unmount the old alternator



- Remove 2x 10mm bolts mounting the alternator on top
- Remove 2x 13mm bolts mounting the alternator in front

#### Remove the cables from the old alternator



- Unclip the engine cable
- Remove 10mm nut fastening battery cable

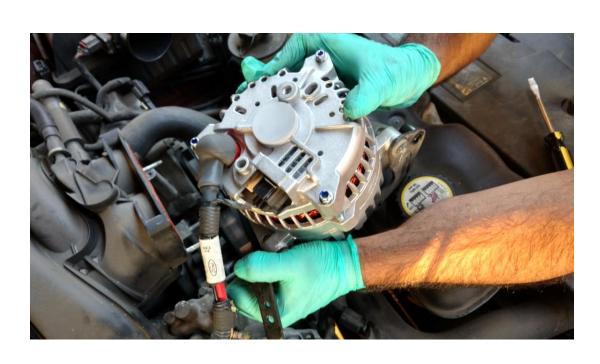
## Move the mounting bracket from old alternator to new



- Remove 8mm bolts from alternator bracket
- Install bracket on new alternator

At this point we're going to do everything we did to remove the old alternator in reverse (to install the new one).

## Install your new SR Performance Alternator



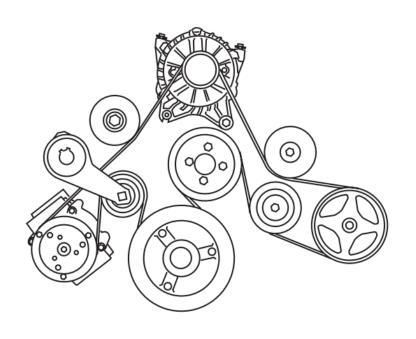
- Replace the alternator cable
- Replace the 10mm nut fastening the battery cable

#### Remount alternator



- Replace 2x 13mm bolts mounting the alternator in front
- Replace 2x 10mm bolts mounting the alternator on top

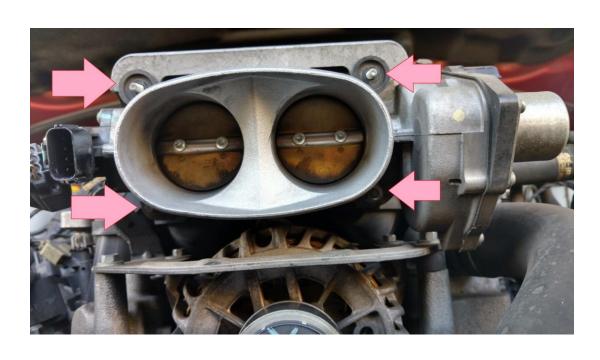
## Replace serpentine belt



- Push down on breaker bar
- Put the belt back on the alternator pulley
- Release the breaker bar
- Make sure belt is aligned properly

 Note: If you accidently removed the belt completely, the diagram is on the left.

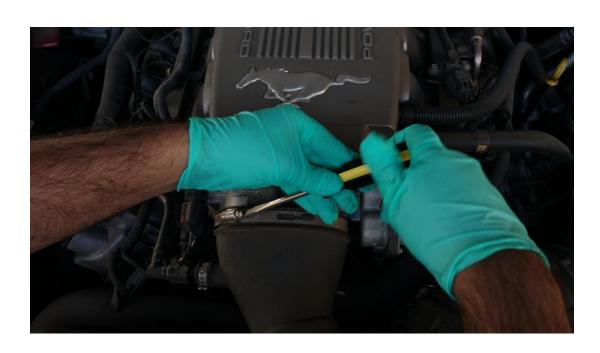
## Remount throttle body



- Replace 2x 10mm bolts on bottom of throttle body
- Replace 2x 8mm bolts on top of throttle body

• Note: Torque them in a cross pattern.

#### Reconnect air intake hose



 Put the air intake hose back on the throttle body (and air intake if you removed it). Tighten screws.

## Put it all back together!



- Reconnect PCB hose
- Reconnect Throttle position sensor
- Reconnect Throttle actuator

- Re-install engine cover
- Re-attach positive battery terminal

## Fire her up!

- At this point, you should have only one extra 10mm nut. (The SR Alternator comes with one). If you have more, you've missed something.
- Your battery might be dead from not being driven. Make sure you have a jump or a charged battery.
- If your engine is squeaking now, you've more than likely misaligned your serpentine belt.