

Installation Instructions For Kits 555-4406 and 555-4407

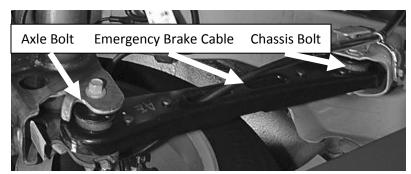
Note: Refer to a service manual for bolt torque specifications. If you are not comfortable with replacing the factory control arms have a qualified technician perform the work.



Removal of the Factory Lower Control Arms

NOTE: Perform the following procedure one wheel at a time. Do NOT remove both lower control arms at the same time!

- 1. Raise the vehicle by supporting it on a lift or stand so that the rear suspension is loaded (wheels in contact with surface).
- **2.** Chock the front wheels. Release the parking brake, if applied.
- **3.** Remove the rear emergency brake cable from the caliper. Feed the cable back through the control arm.
- **4.** Remove the stock front and rear lower control arm bolts.
- **5.** Remove the lower control arm. It may need to gently pryed out of position.



Installation of the Steeda Billet Lower Control Arms

- **6.** If applicable, grease the outside faces of the Polyurethane bushings with the supplied grease.
 - Note: Do not skip this step or the bushings may squeak while driving.
- 7. Install the control arms with the bushings toward the chassis, not the axle. The Steeda logo should face towards the outside of the car.
- **8.** Install the control arm with the thicker spacer to the inside (towards the center of the car). The thinner spacer faces the outside (toward the exterior of the car).
- **9.** Install the supplied STEEL washer to the outside (towards the exterior of the car) at the chassis mount.
- **10.** Reinstall the factory bolts and tighten to factory specs.
- **11.** Reinstall the emergency brake cable and Zip-tie it to the control arm to secure it.
- **12.** You are done! Road test the vehicle and listen for any squeaks or noises. If any are evident re-check torque on all fasteners.

