



## 2015 EcoBoost Throttle Body Spacer

### Contents:

- (1) Throttle Body Spacer/ Gasket
- (4) Bolts



### Tools Needed:

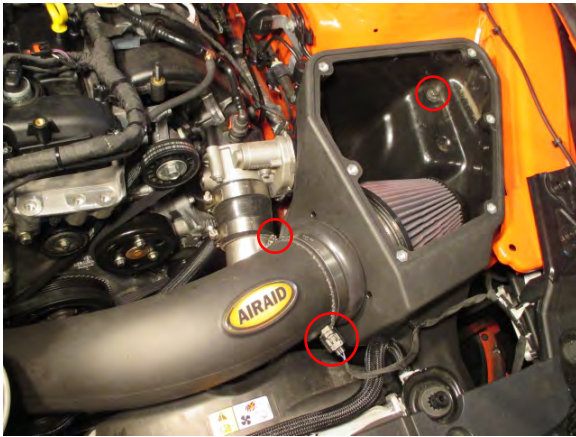
- Ratchet
- 8mm, 10mm Sockets
- Flat Screwdriver
- Phillips Screwdriver

### Important Notes:

**Professional installation is  
Highly Suggested.**

#### Step 1:

Begin with removing the air box. There is a 10mm bolt that holds the air box to the fender. Unclip the intake air temp sensor, and loosen the clamp that holds the intake pipe to the air box. \*\*Note: I was able to leave the Intake pipe attached to the turbo.

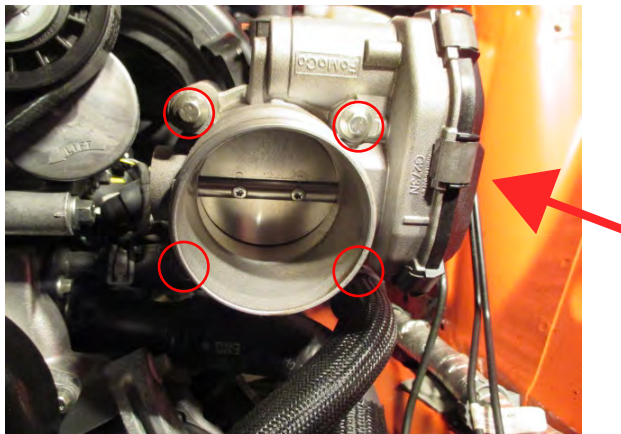


#### Step 2:

Remove the pipe that is attached to the throttle body by loosening the hose clamp. Then hold the pipe out of the way while you remove the throttle body.

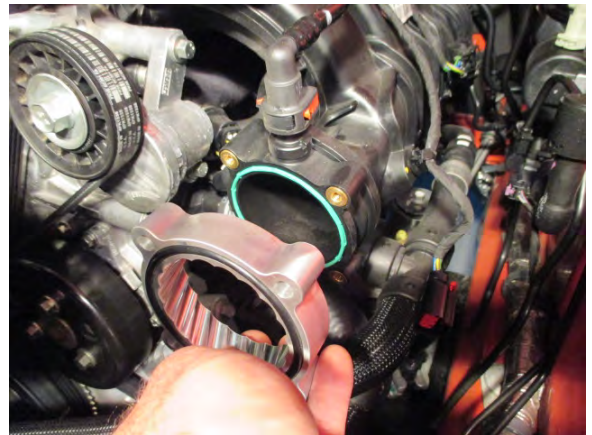
#### Step 3:

To remove the throttle body, unclip the throttle position sensor located on the side of the throttle body. Then remove the (4) 8mm bolts that hold the throttle body to the Intake manifold.



#### Step 4:

Install the throttle body spacer with the O-Ring facing forward. \*\*Note: having the O-Ring on the wrong side will create a boost leak.



#### Step 5:

Torque the supplied bolts to 10-12ftlbs. And reinstall the remaining parts in reverse order.

