

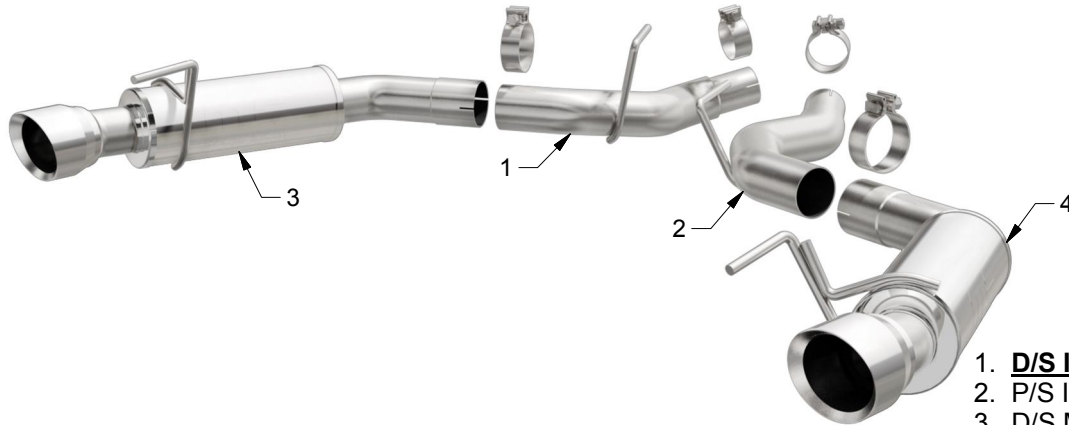


INSTALLATION INSTRUCTIONS



2015 FORD MUSTANG GT 5.0L COMPETITION SERIES | PART NO. 19103

BILL OF MATERIALS:



- 1. **D/S INLET PIPE ASSY**
- 2. **P/S INLET PIPE ASSY**
- 3. **D/S MUFFLER ASSY**
- 4. **P/S MUFFLER ASSY**



WEAR SAFETY
GLASSES



READ INSTRUCTIONS
THOROUGHLY BEFORE
INSTALLING PRODUCT



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

HARDWARE KIT:

- 1. [2] 3.00" Clamp
- 2. [2] 2.50" Clamp

MINIMUM REQUIRED TOOLS:



15mm
13mm

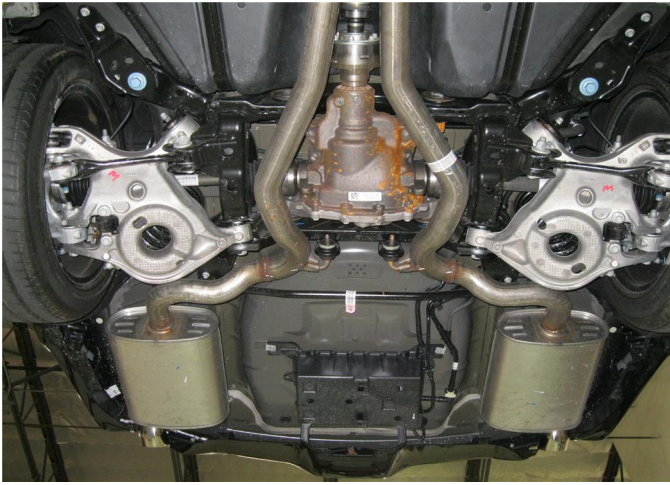


Hanger Tool
(Or Pry Bar)



Sawzall or similar
cutting tool

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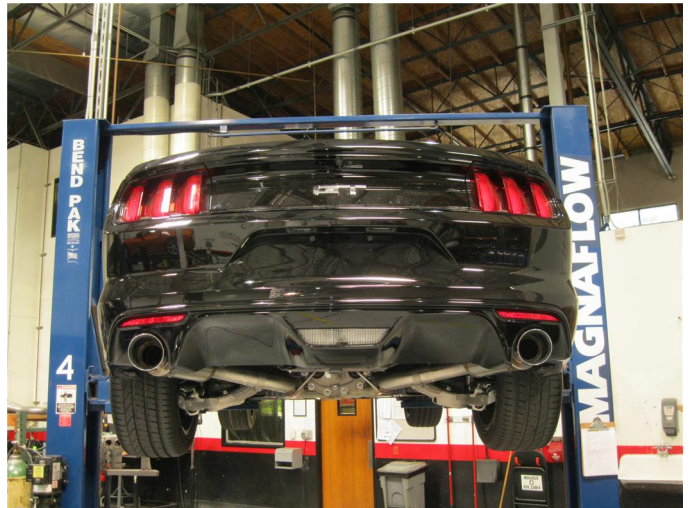
Step 1. Begin removing the OEM exhaust system by cutting both pipes going into the muffler assemblies. Measure and cut 9" forward of the welded hangers as shown. Next working front to rear extract the hangers from the rubber insulators and remove the OEM system. Retain insulators and clamps as they will be used to install the new system.



Step 2. Begin installation of the new system by attaching both Inlet Pipe Assemblies to the pipes you have just cut. Loosely secure using the supplied 2.50" clamps. Engage the welded hangers to the rubber insulators. Leave all clamps loose until final adjustment.



Step 3. Next attach both Muffler Assemblies to the Inlet Pipe Assemblies using the supplied 3.00" clamps and fitting the hangers into the rubber insulators.



Step 4. Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.