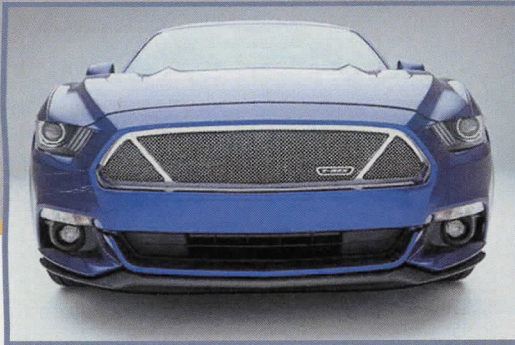


# T-REX

## GRILLES



### UPPER CLASS -3 WINDOWS- GRILLE

MAIN GRILLE - #54529

## 2015 MUSTANG GT

### BUMPER REMOVAL & GRILLE INSTALLATION GUIDE

#### PARTS INCLUDED

- (1) Mesh Framed Grille
- 3 Windows - Main
- Part #54529

#### HARDWARE INCLUDED

- (16) Zinc Plated Molding Fasteners
- Part #19519



\* Sample Image of Hardware

#### TOOLS REQUIRED

- Screwdriver set (Phillips Head)
- Screwdriver set (Flat Head)
- 7mm Wrench
- 8mm, 7mm, 5mm Sockets
- Ratchet Tool
- 1/2" Plastic Spatula
- Pocket Knife

#### START HERE

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at [tech@trexbillet.com](mailto:tech@trexbillet.com) to verify fitment and assist with technical questions. All other inquires can be directed to [info@trexbillet.com](mailto:info@trexbillet.com). In the event you do not have internet access please call 1-800-287-5900.

\* APPLICATION MODELS VARY. WE RECOMMEND TO VERIFY FITMENT BEFORE BEGINNING INSTALLATION PROCESS.  
\* IMAGES FEATURED IN THE INSTRUCTION DOCUMENTS MAY NOT ALWAYS EXACTLY MATCH YOUR GRILL.

#### STEP 1 FRONT BUMPER REMOVAL

- 1) There are eight plastic clips to take off the black plastic cover shroud.

#### PRO TIP:

Before you begin, wrap the factory front bumper fascia with 3M Painters Tape to protect the paint and finish of your vehicle.

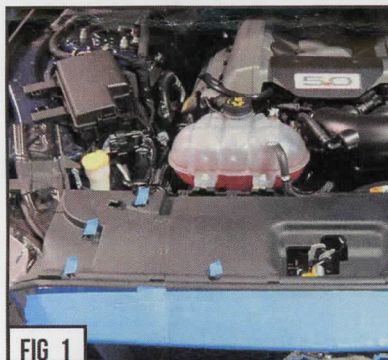


FIG 1



FIG 2

#### STEP 2 SEE FIGURE 3

- 2) To remove the front fascia, on each side of the bumper, use the 8mm socket to remove six screws and the 5mm socket to remove two smaller screws.



FIG 3

# UPPER CLASS -3 WINDOWS- GRILLE MAIN GRILLE - #54529 2015 MUSTANG GT

## BUMPER REMOVAL - CONTINUED

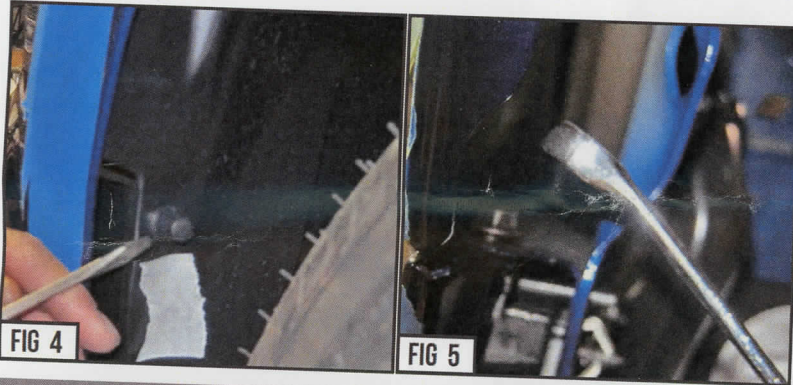


FIG 4

FIG 5

### STEP 3

SEE FIGURES 4 & 5

- 3) On each side of the front tires, using a flat screwdriver remove plastic clips.
- 4) Use the 7mm wrench and remove one other bolt on each side of vehicle.



FIG 6

### STEP 4

SEE FIGURE 6

- 5) Using the 7mm socket, remove the twelve screws along the bottom front of bumper overlap.

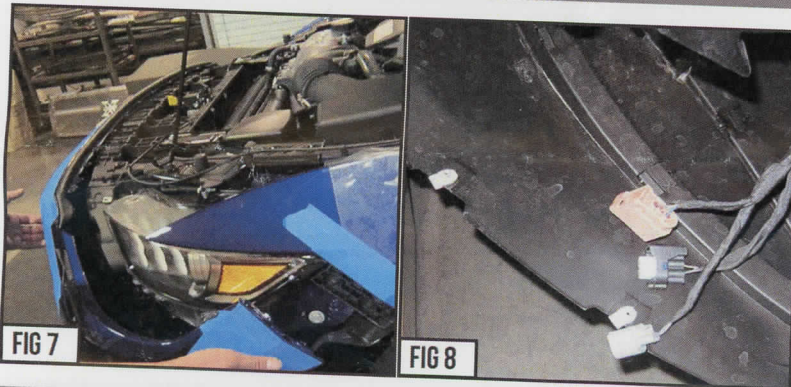


FIG 7

FIG 8

### STEP 5

SEE FIGURES 7 & 8

- 6) Take the bumper out by the two sides near the front corner lap.
- 7) Carefully unplug the headlight cable connections. There are three on each side.

### STEP 6

SEE FIGURES 9 - 11

- 8) The bumper should now be ready for removal. Place it face down on a flat cushioned surface.
- 9) Using a flat screwdriver, carefully remove the center bumper soft gasket (Fig. 10) and set aside to reinstall.
- 10) Using a flat screwdriver and a rigid plastic spatula, remove factory plastic clips along the edge. Bumper removal complete!

## BUMPER REMOVED



FIG 9



FIG 10



FIG 11

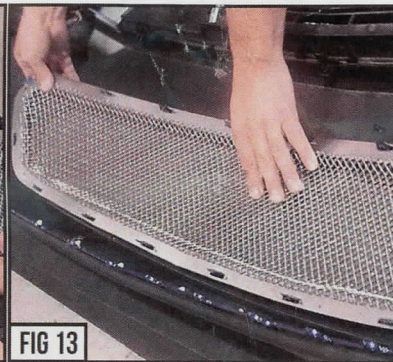
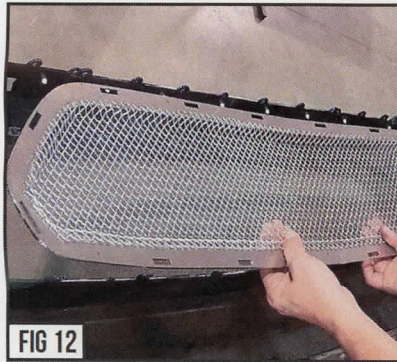
## BUMPER REMOVAL PROCESS COMPLETE

# UPPER CLASS -3 WINDOWS- GRILLE

## MAIN GRILLE - #54529

### 2015 MUSTANG GT

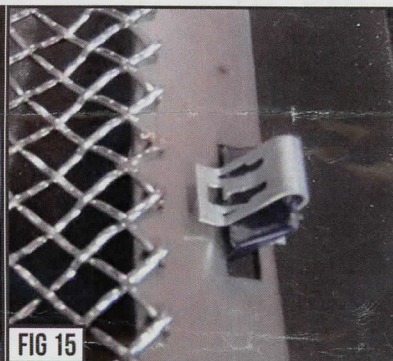
#### GRILLE INSTALL - START



#### STEP 1 UPPER CLASS - MAIN GRILLE - INSTALLATION

SEE FIGURES 12 & 13

With the factory bumper unit placed face down on a flat cushioned surface,  
1) Place the mesh grille overlay on top of the factory grille according to the grille edge.



#### STEP 2

SEE FIGURES 14 & 15

2) Push down the 16 mounting fasteners around the plastic factory clips to hold the mesh with grille.

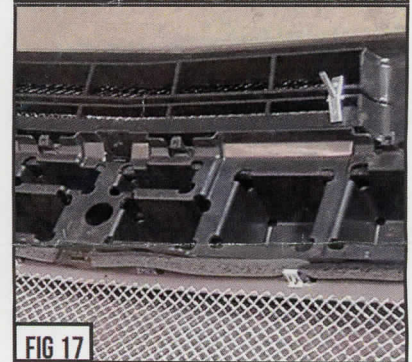
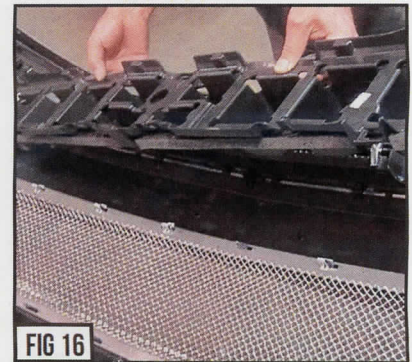
#### STEP 3

SEE FIGURES 16 - 19

3) Reinstall the center bumper soft gasket. It will slightly overlap onto the new Upper Class 3 Windows Grille frame edge. Grill is mounted. Inspect and review your work. Check for alignment and any loose fittings or fasteners.

4) Reinstall the bumper unit onto the vehicle in the processed reversed. Grill & bumper installation complete!

#### BUMPER RE-ASSEMBLE



#### INSPECT FOR ALIGNMENT



UPPER CLASS 3 WINDOWS MAIN GRILL - INSTALLATION PROCESS COMPLETE

# T-REX

## GRILLES



### UPPER CLASS GRILLE BUMPER GRILLE - #55530 / #52530 2015 MUSTANG GT

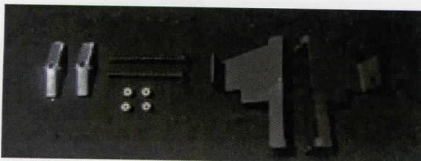
#### PARTS INCLUDED

(1) Mesh Grille - Bumper

(Part #55530 for Polished) or  
(Part #52530 for Black)

#### HARDWARE INCLUDED

- (2) Black Custom Brackets
- (2) #10 - 24 x 2-1/2" Machine - Screws (blk)
- (2) #10 - 24 Toggle Wing Nuts
- (4) #6 - 32 Stainless Steel Nylon Lock Nuts



\* Image of Hardware

#### TOOLS REQUIRED

- Screwdriver set (Phillips Head)
- Screwdriver set (Flat Head)
- 7mm Wrench
- 8mm, 7mm, 5mm Sockets
- Ratchet Tool
- 1/2" Plastic Spatula
- Pocket Knife

#### BUMPER REMOVAL & GRILLE INSTALLATION GUIDE

##### START HERE

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\* IMAGES FEATURED IN THE INSTRUCTION DOCUMENTS MAY NOT ALWAYS EXACTLY MATCH YOUR GRILL.

##### STEP 1 FRONT BUMPER REMOVAL

1) There are eight plastic clips to take off the black plastic cover shroud.

##### PRO TIP:

Before you begin, use "3M Painters Tape" to apply a protective guard around the work areas. Attend to the fender and bumper valance. This will help protect the paint and finish of your vehicle.



FIG 1

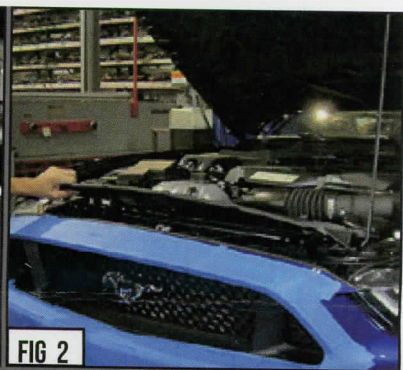


FIG 2

##### STEP 2 SEE FIGURE 3

2) To remove the front fascia, on each side of the bumper, use the 8mm socket to remove six screws and the 5mm socket to remove two smaller screws.



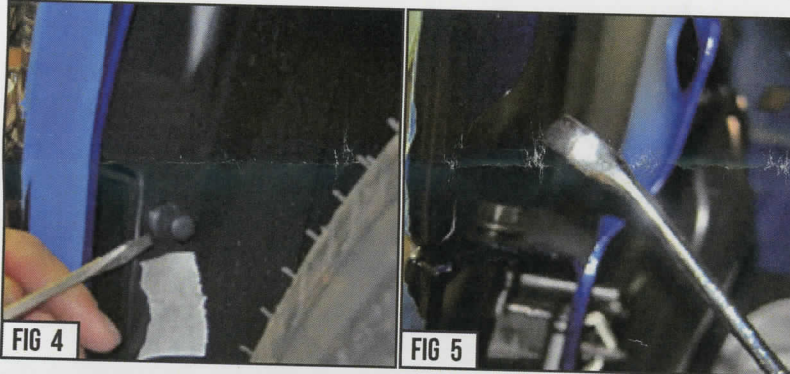
FIG 3

# UPPER CLASS GRILLE

## BUMPER GRILLE - #55530 / #52530

### 2015 MUSTANG GT

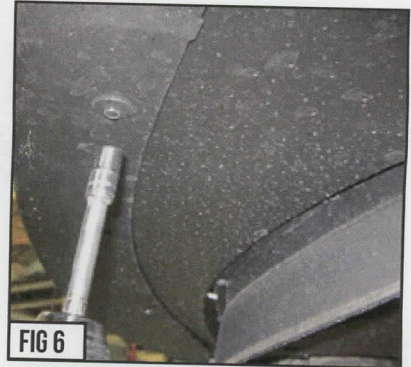
#### BUMPER REMOVAL - CONTINUED



#### STEP 3

SEE FIGURES 4 & 5

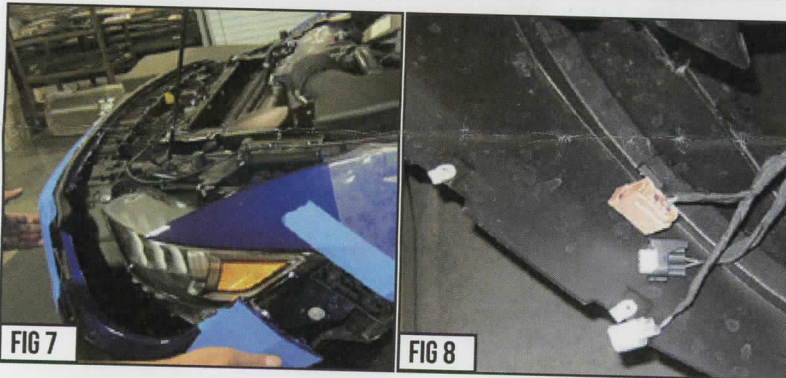
- 3) On each side of the front tires, using a flat screwdriver remove plastic clips.
- 4) Use the 7mm wrench and remove one other bolt on each side of vehicle.



#### STEP 4

SEE FIGURE 6

- 5) Using the 7mm socket, remove the twelve screws along the bottom front of bumper overlap.



#### STEP 5

SEE FIGURES 7 & 8

- 6) Take the bumper out by the two sides near the front corner lap.
- 7) Carefully unplug the headlight cable connections. There are three on each side.

#### STEP 6

SEE FIGURES 9 - 11

- 8) The bumper should now be ready for removal. Place it face down on a flat cushioned surface.
- 9) Using a flat screwdriver, carefully remove the center bumper soft gasket (Fig. 10) and set aside to reinstall.
- 10) Using a flat screwdriver and a rigid plastic spatula, remove factory plastic clips along the edge. Bumper removal complete!

#### BUMPER REMOVED



BUMPER REMOVAL PROCESS COMPLETE

# UPPER CLASS GRILLE

BUMPER GRILLE - #55530 / #52530

2015 MUSTANG GT

## GRILLE INSTALL - START

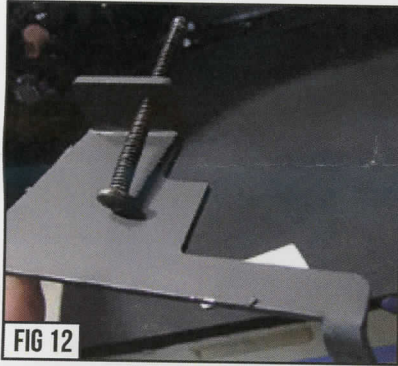


FIG 12

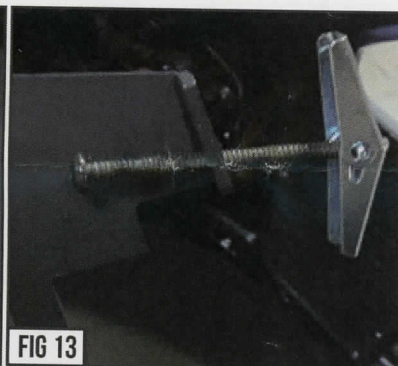


FIG 13

### STEP 1 UPPER CLASS - BUMPER GRILLE - INSTALLATION

SEE FIGURES 12 - 13

With the factory bumper unit placed face down on a flat cushioned surface, retrieve your lower bumper grill and prepare your tools and workspace.

- 1) Insert the two #10 - 24 x 2-1/2" Machine Screws (black) into the each bracket hole.
- 2) Thread the two #10 - 24 Toggle Wing Nuts to the screws.

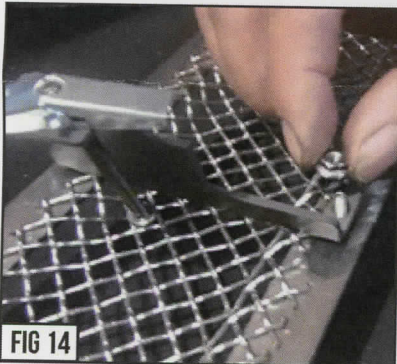


FIG 14



FIG 15

### STEP 2

SEE FIGURES 14 & 15

- 3) Fix the black custom brackets to the inside of the bottom bumper mesh, and using a the 8mm socket, drive down and tighten the four #6 - 32 Stainless Steel Nylon Lock Nuts to the mesh frame, placing them on each side of the mesh ( See Fig 14 & 15 ).

### STEP 3

SEE FIGURES 16 - 19

- 4) Place the bottom bumper mesh in front of the factory grille to overlay and fix to factory grille. ( See Fig 16 & 17 )

- 5) Using a phillips head screwdriver, tighten down the mesh from the front. ( See Fig 18 & 19 )

### PRO TIP:

Using an an extra long flat head screwdriver to hold toggle wings while tightening down the screws will help.

## INSPECT FOR ALIGNMENT



FIG 16

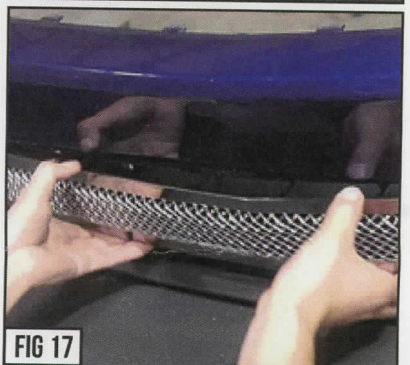


FIG 17



FIG 18



FIG 19

## UPPER CLASS BUMPER GRILL - INSTALLATION COMPLETE



## T-REX GRILLES PRODUCT WARRANTY

### T-REX GRILLES PRODUCT WARRANTY

T-REX Truck Products warrants its grille products to be free from defects in material and workmanship for the lifetime of the grille. T-REX Truck Products warrants the finish of its grille products for a 3 year period beginning at the time of sale to the end user. These warranties are limited warranties and do not cover abuse, modification or improper installation nor do they cover finish failure caused by caustic cleaning agents, road salts or other chemicals. T-REX Truck Products reserves the right to repair or replace a defective product at its sole discretion. Any T-REX product must be returned to T-REX for warranty consideration and must be returned at the customer's expense. In the event that the product is deemed to be defective, the repaired or replaced item will be returned via a surface shipping method to the customer at T-REX Truck Products expense. No provision is made for any labor, rental car or other costs incurred by the failure of its products.

## LED LIGHTING EQUIPMENT INSTALLATION / DISCLAIMER

### WARNING

**PLEASE CONSULT YOUR LOCAL AUTOMOTIVE ELECTRICAL PROFESSIONAL FOR INSTALLATION SERVICES AND ADVICE.** T-REX IS ONLY EQUIPPED TO PROVIDE BASIC TECHNICAL ASSISTANCE DUE TO THE DIVERSITY OF VEHICLES, VEHICLE OPTIONS & MODIFICATIONS AND LIGHTING CONFIGURATION OPTIONS AVAILABLE. T-REX Truck Products cannot be held liable due to improper component installation and / or faulty wiring.

### GENERAL GUIDELINES

LED Lights & LED Light Bars operate at relatively high currents and should only be installed by qualified personnel with experience in switched / relayed high draw DC Circuits.

- Light Bars are designed for use only with standard 12v DC power systems
- Light Bars are for OFF-ROAD USE ONLY. Check your local laws & regulations regarding vehicle mounted lights.
- Some Light Bars are equipped with waterproof connectors while others are simply pig-tailed
- Red Wires = POSITIVE | Black Wires = NEGATIVE
- ALWAYS install your lights on a fused circuit. Basic fusing guidelines: maximum 5A for every 10" of LED Light Bar.

### GENERAL USE, INSTALL AND ADJUSTMENT TIPS

NOTE 1: T-Rex Torch Series Grilles (with LED Light Bars installed), and LED Light Bars themselves are for OFF-ROAD USE ONLY.

NOTE 2: Light Bars in Torch Series Grilles are installed flush with the grille from the factory. This may or may not be the ideal angle for each light depending on the configuration of your vehicle and its options and/or modifications. To adjust the angle of your light bars simply loosen the mounting hardware on either side of each Light Bar, rotate the Light Bar to adjust the angle, then tighten the hardware once the desired angle is achieved (please be careful not to over-tighten the mounting hardware or scratch the protective powder-coat finish). It is best to adjust the angle with the vehicle on level ground with the lights facing a wall, garage door or other solid barrier at a distance of approximately 25-30 feet.

NOTE 3: Please consult a qualified automotive electrical professional for light bar wiring installation.

NOTE 4: An optional universal wiring harness (part# 639HAR1) is also available that includes high-heat & oil/fuel resistant wires, waterproof connector, 12v relay, 12v rocker switch, inline fuse holder. Our universal wiring harness significantly expedites the installation process but is not a vehicles specific "Plug & Play" product and does not eliminate the need for a professional installation.

Please contact your local T-Rex dealer for more information or visit [www.trexillet.com](http://www.trexillet.com).

## GRILLE CARE INFORMATION

### GRILLE CARE INFORMATION

T-REX grilles are finest in the industry but do require normal care. Wash regularly as you would when caring for your vehicles. Never use dish soap.

### POLISHED FINISH

T-REX polished grilles should be waxed at the same time that you wax the vehicle and can be cleaned with soap and water. A polished finish can be cared for in the same fashion that would care for your vehicles factory chrome. Never leave wet water spots as that may leave a blemish.

### MATTE BLACK FINISH

Paint warranty applies to defects in material and / or workmanship, it does not cover the matte finish surface appearance.

To enjoy the matte appearance for many years to come, please follow these owner care and maintenance tips.

Get a no-shine matte car wash soap that uses no fillers, no silicone, and won't strip your matte paint of its layer of protection.

Do not use wax, detail spray, armorall®, or any products made for normal paint. Use only products specifically developed for matte finish paint. Do not use products that are even mildly abrasive, such as polishes, glazes, or rubbing compounds. Do not use mechanical cleaners or polishers. Do not use terrycloth, cloth, or paper towels. Do not rub the finish vigorously, this will burnish the paint finish, causing a permanent shiny spot. Shiny spots cannot be removed.

Do not use commercial car wash facilities or their shine enhancement products. Most car wash brushes, large mechanized "towels," and shine enhancement products can damage matte paint.

Remove foreign substances such as insect remains, tar, and road debris using a soft applicator and a mild solvent; saturate and soak area before cleaning—rub lightly.

Hand-wash with a soft wash mitt and mild cleaning product safe for matte paint. Use microfiber cleaning cloths with alcohol-based window cleaner for basic surface clean-up.

### GLOSS BLACK FINISH

T-Rex Grilles with Gloss Black Powder Coated Finish may be washed regularly as you would when caring for your vehicles finish using soap and water. T-REX grilles should be waxed at the same time that you wax the vehicle. As a general rule, anything you use to clean your vehicles painted surfaces can be used to clean and maintain your T-REX grille. A Gloss powder Coated Finish can be cared for in the same fashion that you would care for your vehicles factory paint job. Never leave wet water spots as that may leave a blemish.