

2015 Mustang Illuminated Door Sill

Installation Instructions
P/N: 421905 (R1315-6313222)

ROUSH



ROUSH[®]
P E R F O R M A N C E

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Important Note:

Before installing your ROUSH Performance Product, please read the installation manual and verify that all items are present. If you are missing hardware or have any questions, please contact ROUSH Performance at 1-800-59-ROUSH.

NOTE: All illustrations in this manual are representative of the 2015 Roush Performance Products illuminated sill covers.

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PACKING LIST FOR 2015 MUSTANG ILLUMINATED DOOR SILL 1315-6313222-AA

Description	Part Number	Quantity
Illuminated Sill Cover	1315-6313222	2

EQUIPMENT AND SUPPLIES REQUIRED

- Fiber Stick/Plastic Pry Tool/Trim Tool

If you are missing any items, please call us toll free at 1-800-59-ROUSH.

LIMIT OF LIABILITY STATEMENT

The information contained in this publication was accurate and in effect at the time the publication was approved for printing and is subject to change without notice or liability. ROUSH Performance Products (RPP) reserves the right to revise the information presented herein or to discontinue the production of parts described at any time.

SAFETY PRECAUTIONS

CAREFULLY READ THE IMPORTANT SAFETY PRECAUTIONS and WARNINGS BEFORE PROCEEDING WITH THE INSTALLATION!

Appropriate disassembly, assembly methods and procedures are essential to ensure the personal safety of the individual performing the kit installation. Improper installation due to the failure to correctly follow these instructions could cause personal injury or death. Read each step of the installation manual carefully before starting the installation.

- Always wear safety glasses for eye protection.
- Place ignition switch in the OFF position.
- Always apply the parking brake when working on a vehicle.
- Block the front and rear tire surface to prevent unexpected vehicle movement.
- If working with a lift, always consult vehicle manual for correct lifting specifications.
- Operate the engine only in well-ventilated areas to avoid exposure to carbon monoxide.
- Do not smoke or use flammable items near or around the fuel system.
- Use chemicals and cleaners in well-ventilated areas.
- Batteries produce explosive gases, which can cause personal injury. Therefore, do not allow flames, sparks or flammable substances to come near the battery.
- Keeps hands and any other objects away from the radiator fan blades.
- Keep yourself and your clothing away from moving parts when the engine is running.
- Do not wear loose clothing or jewelry that can get caught in rotating parts or scratch surface finishes.
- Allow the engine, cooling system, brakes and exhaust to cool before working on a vehicle.

WORK SAFELY!

Perform this installation on a good clean level surface for maximum safety and with the engine turned off.

ORIGINAL DOOR SILL REMOVAL

1. The sill panel is secured to the vehicle with two (2) clips and a strip of double-sided tape. Disengage the clips by firmly pulling upward at each end of the sill panel.



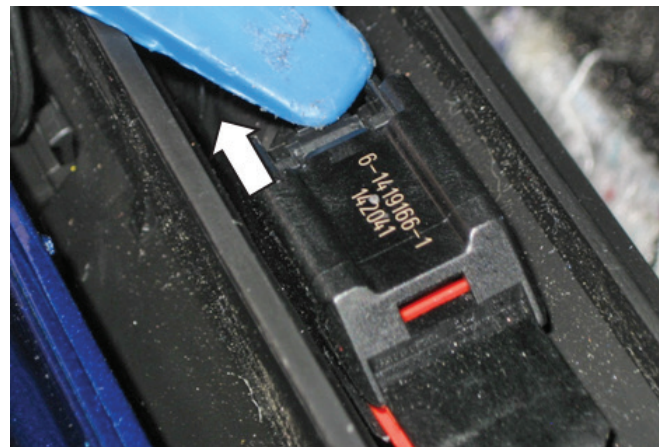
2. Once the clips have been lifted, use a plastic pry tool/fiber stick between the silver "Mustang" panel and the body of the vehicle to remove the taped panel without damage.



3. Remove the trim panel next to the seat. This can be done independent from the weatherstripping. Fit your fingers around the bottom-front edge of the trim panel and pull upwards. The panel is retained by four (4) clips as shown below.



4. Disconnect the electrical connection to the original sill panel by pushing the clip downward while simultaneously pulling the connector away from the connection.



5. After feeding the removed clip between the weatherstrip and the vehicle body, remove the OEM sill panel. This completes the removal process.

ROUSH DOOR SILL INSTALLATION

1. The installation of the Roush door sills follows the reverse order of operation of the removal process for the OEM door sills with the exception of a few key operations. Those key operations are highlighted below.
2. Remove the backing on the double-sided tape that is applied to the underside of the sill panels. Do this before clipping the Roush sill panel into the body of the vehicle.



NOTE: Once the sill panel is clipped into place, remove the blue protective covering on the illuminated “ROUSH” logo.

3. Make sure that the weatherstrip is correctly seated underneath the trim panels when re-installing the trim piece. Remove the blue plastic protection covering the silver ROUSH emblem.



Congratulations!!! You have completed the installation of the ROUSH Performance Products, 2015 Ford Mustang illuminated “ROUSH” sill panels.

