

BMR Suspension Terms & Conditions – Retail Customers

Business Hours :

Office hours are 8:30am to 6:00pm Eastern Time, Monday through Friday. You can order product directly from BMR Suspension, by calling (813) 986-9302 during office hours. You can also order product online via our secure online shopping cart at www.bmrsuspension.com, via e-mail at sales@bmrsuspension.com, or via fax at (813) 986-8055.

Tech Support :

Our technical staff is available from 8:30am to 6:00pm Eastern Time, Monday through Friday by calling us at (813) 986-9302 or e-mailing us at tech-help@bmrfabrication.com. Installation instructions for most part numbers can be downloaded at www.bmrfabrication.com/instructions.

Terms :

We accept Visa, Mastercard, Discover, US Postal Service money orders, and wire transfers.

Returns – Non-Warranty Items :

All non-warranty returns must be made within 90 days from the date of shipment and are subject to a 15% restocking fee, excluding all shipping cost. BMR Suspension will not accept returns on items that have been installed, used, modified or damaged. All items must be received in the original packing material and in the original condition as it was shipped. All items damaged from shipping will be refused. BMR will issue a Returned Material Authorization number for every return. Returned goods will not be accepted without an RMA Number. There are no refunds on shipping and handling charges and all items must be sent prepaid. All returned goods sent freight collect will be refused. If item is returned scratched, nicked or damaged in any way, the cost to repair or re-powder coat the item will be deducted from the amount of the refund. If item is missing any components, the cost to replace these components will be deducted from the amount of the refund. Special order items cannot be returned.

Shipping :

In-stock parts ordered by 3pm Eastern time will ship the same day. BMR Suspension ships all orders UPS Ground unless otherwise specified. UPS next day air, 2nd day air and 3-day select are only available on items that are in stock at the time of order. Canada, Hawaii and Alaska shipments may ship US Postal Service if requested in advance. BMR Suspension does not ship product using other small-package carriers. Any shipment that is refused without authorization will be subject to original shipping charges, return shipping charges, and a restocking fee.

Shortages and Incorrect Shipments :

If the incorrect product is shipped to the customer due to a BMR error (wrong color, wrong part, wrong size), the incorrect product will be replaced with the correct product at **no charge**. If a shortage is found within the shipment, the missing components will be replaced at **no charge**. Incorrect product and shortages must be reported to BMR Fabrication within fourteen (14) days of receipt of shipment. The customer may be responsible for a portion of the replacement cost if reported after fourteen (14) days.

BMR will ship the replacement product or missing components at **no charge** using the same shipping method as the original shipment. If the customer would like to upgrade the shipping method (for example, Next Day Air), the customer will be charged the difference in shipping cost. If the customer cancels the order, the order will be subject to a 15% restocking fee. Replacement product will not be shipped until the original product has been returned.

International Orders :

All international orders must be fully prepaid in US funds. International orders that are more than \$1000 must be prepaid with a wire transfer. International orders that are less \$1000 may be paid with a credit card or wire transfer. International orders will be shipped UPS or truck freight. Canada orders may ship US Postal Service if requested in advance. The buyer is responsible for all shipping costs and must be prepaid. All international items will be fully insured and marked for the full value of the item. Required duties and taxes must be paid by the customer to the appropriate parties.

Warranty :

BMR product applications are warranted to be free from defects in material and workmanship under normal use and service for a period of (2) two years from the date of sale to the original purchaser. Obligation under this warranty is limited to product replacement but not the reinstallation of the replacement product or other incidental costs. This warranty does not cover any product that has been subject to misuse, neglect, alteration, accident, or improper installation. Normal wear shall not be considered a defect under this warranty. All warranty adjustments are limited to replacement or credit of returned merchandise. This warranty specifically excludes impact damage or damage to powdercoat. BMR will issue a Returned Material Authorization number for every return. Returned goods will not be accepted without an RMA Number. BMR will ship the replacement product at no charge using UPS Ground. If the customer would like to upgrade the shipping method (for example, Next Day Air), the customer will be charged the difference in shipping cost.

BMR product is designed to be used with OEM product and other BMR products. BMR does not warranty our product for fitment with aftermarket product from other manufacturers. This applies to suspension products from other manufacturers as well as aftermarket exhaust products, aftermarket drivetrain products, and other aftermarket products. BMR products that are returned due to fitment issues with OEM components or BMR product will receive a full refund. BMR products that are returned due to fitment issues with aftermarket product will be subject to a 15% restocking fee.

Purchaser understands and recognizes that racing parts, equipment and services by or manufactured and/or sold by BMR, are subject to varied conditions due to the manner in which they are to be installed and used. The acceptability and suitability of any part sold or manufactured by BMR for a particular application is solely the purchaser's decision. BMR makes no warranties whatsoever, expressed or implied, or written, **THERE IS NO WARRANTY OF MERCHANTABILITY**. The right to make changes in the design or add to or improve on their product without incurring any obligation to install the same on products previously manufactured is expressly reserved. Buyer agrees to indemnify and hold Seller harmless from any claim, action or demand arising out of or incident to Buyer's installation or use of products purchased from BMR.



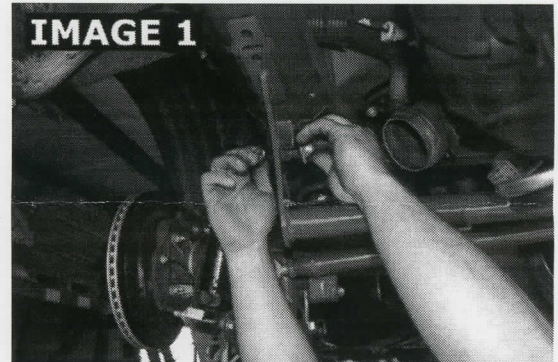
ANTI-ROLL BAR INSTALLATION

Part # XSB005

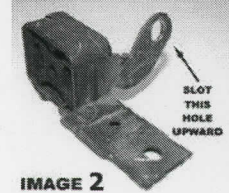
Thank you for purchasing BMR products. Please take a moment to verify contents of this package before proceeding with the installation. It is the responsibility of the Purchaser to inventory contents before vehicle disassembly.

NOTE: While this installation can be performed on jack stands, a drive-on service lift is recommended.

1. To properly install this product, make sure the rear end is centered in the chassis before proceeding. This can be done by taking wheel position measurements. Once measurements are taken, compare sides and adjust accordingly. An adjustable panhard rod is necessary if the rear end is not centered at ride height.
2. Lift vehicle and support with stands under the outermost areas of the axle. The installation must be performed with the rear end loaded. Remove both rear wheels and tires.
3. Remove the exhaust and exhaust hangers.
4. Remove the factory sway bar using a 15mm socket.
5. Install the BMR sway bar mount using the provided $\frac{1}{2}$ " x 2- $\frac{3}{4}$ " bolts. The mount uses the factory sway bar link mounts on the frame and the muffler hanger mounts on the frame rails. See **Image 1**.
6. If the vehicle still has the factory exhaust or uses the factory exhaust hangers, it is necessary to modify the front muffler hanger for re-installation. Remove the front hanger and slot the mounting holes as shown in **Image 2**. The holes need to be slotted upward approximately $\frac{3}{16}$ ", enough to allow the BMR sway bar mounting bracket to fit underneath the muffler bracket.
7. With the BMR sway bar mount suspended by the OE sway bar mounts, re-install the modified muffler hangers using the factory bolts. (**Image 3**)
8. Once the mount is installed and all bolts tightened, it is time to hang the sway bar. Slide the mounting bushings on each end of the bar. Using the supplied $\frac{3}{8}$ " x 1" Allen bolts, nuts, and washers, mount the sway bar to the sway bar mount as shown in **Image 4** below. Tighten all four bolts with a $\frac{5}{16}$ " Allen wrench and $\frac{9}{16}$ " socket.



05-2010 models



2011-2012 models



IMAGE 3

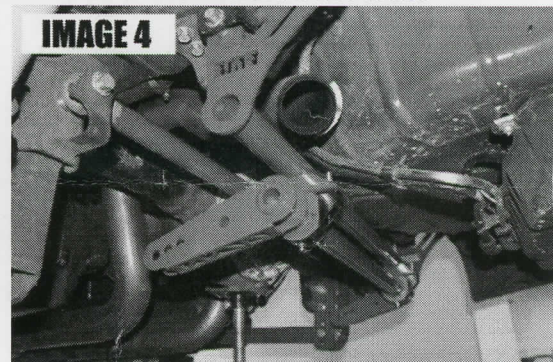


IMAGE 4

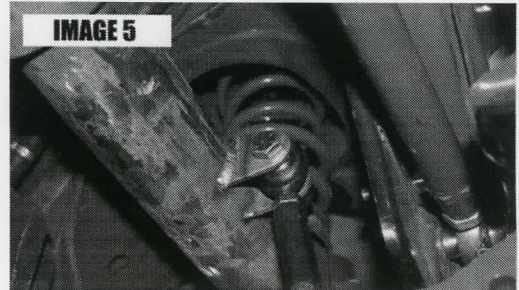
9. Bolt the end-link assemblies to the ends of the sway bar levers using either one of the mounting holes. Tighten with a $\frac{3}{4}$ " wrench and $\frac{3}{4}$ " socket.
10. Bolt the axle tabs to the other end of the end links as shown in **Image 5** on the next page. Rotate the sway bar upwards until the tabs sit flush with the rear end housing. Verify that the tabs are as vertical as possible before tack welding into place (Note: *End links that are not vertical may fail due to binding of the spherical bearing when the*

CONTINUED

ANTI-ROLL BAR INSTALLATION Part # XSB005 (Continued)

axle articulates). Once they have been tack welded, unbolt the tabs and swing the sway bar down out of the way to gain weld access. Weld tabs into place. Finished tabs should look similar to Image 6 below.

11. Re-install the end links. End-links should be made as short as possible while still providing adjustment. Insert the supplied $\frac{1}{2}$ " x $2\frac{3}{4}$ " bolts and tighten using a $\frac{3}{4}$ " wrench and $\frac{3}{4}$ " socket. Tighten the jam-nuts on the end-links using two $\frac{3}{4}$ " wrenches.
12. Double check all bolts to verify they are tight. Grease the polyurethane bushings with a silicone based polyurethane lube.
13. Re-install both wheels and tires.

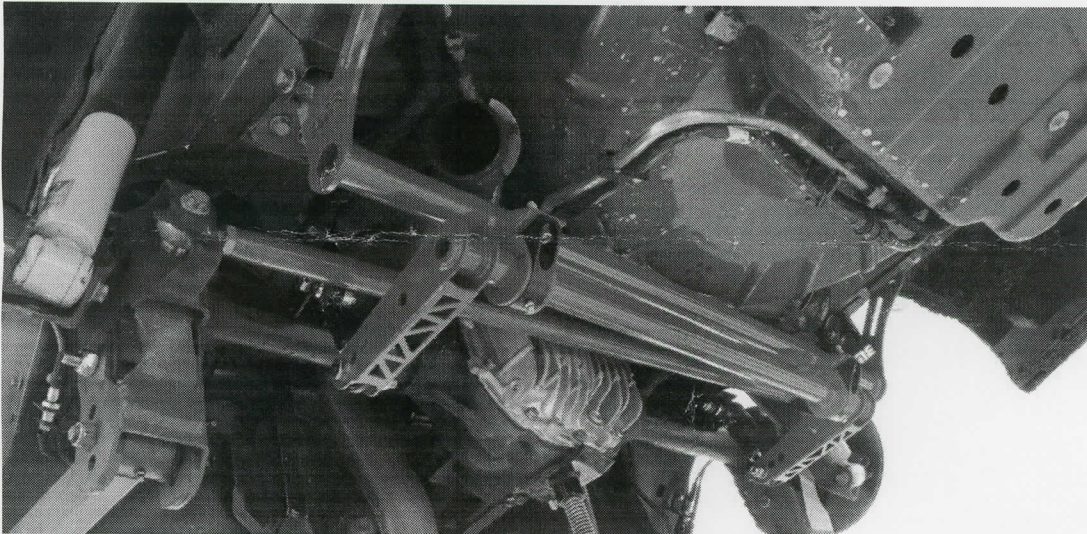


SWAYBAR SETUP

Because every vehicle is different there isn't one ideal setup that will work for every application. Weight bias, tire choice, driving style and horsepower will dictate which setting works best for you but as a general rule of thumb you may follow the proceeding guidelines:

- Furthest hole from bar: This is the lightest setting and the recommended starting point for most applications.
- Closest hole to bar: Use this setting if the car still wants to torque steer or will not leave the line without excessive body roll.

It is also possible to fine tune your sway bar by pre-loading the end links. BMR recommends starting with a neutral setup. This means that both sides are adjusted equally and no pre-load is in the bar. If the car tries to steer right on launch, either lengthen the passenger side end link or shorten the drivers' side end link to compensate. If it tries to steer left at launch, shorten the passengers' side end link or lengthen the drivers' side to compensate.



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This product is an aftermarket accessory and not designed by the vehicles manufacturer for use on this vehicle. As such, Buyer assumes all risk of any damage caused to the vehicle or person during installation or use of this product.