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www.maximummotorsports.com

Low Profile IRS Rear Sub-frame Bolts (MMF-1)



Thank you for buying the Maximum Motorsports Low-profile IRS Rear Sub-frame Bolts. These bolts provide the maximum space possible for inside tire clearance on IRS-equipped cars. The head on our low-profile bolt is 30% shorter than the stock bolt. In addition, the rounded shape will be more gentle on the tire sidewall should a little bit of tire rub occur.

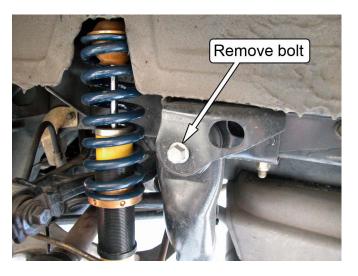
Read all instructions before beginning work. Following instructions in the proper sequence will ensure the best and easiest installation.

Warning: The Maximum Motorsports Low Profile IRS Subframe Bolt is metric. Installation of this metric bolt requires an 8mm hex key (Allen head) tool. Do NOT use a standard SAE hex key tool. Use only a quality metric 8mm hex key tool. A poorly fitting hex key tool will round out the internal hex of the bolt. An 8mm hex key tool with a square drive will allow use of a torque wrench for proper tightening. Be sure to fully seat the hex tool in the head of the Low Profile IRS Subframe Bolt before applying tightening torque.

Warning: Do not use any air tools on the Low Profile IRS Subframe Bolt. This increases the danger of rounding out the head of the bolt. Use hand tools only for installation.

- Jack up the rear of the car, and place it safely on two jack-stands. Support the car at the rear frame rails, NOT the IRS Sub-frame.
- 2. Remove the rear tires.

3. Start at the Driver Side of the car. Locate the rear IRS sub-frame mounting bolt.



4. Remove the bolt.

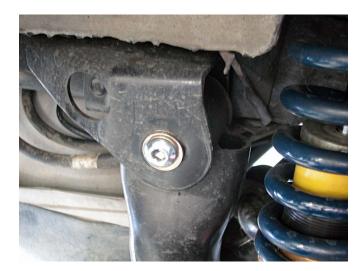
Note: The sub-frame may drop slightly during this process. If the bolt binds up or becomes difficult to pull out, use a floor jack under the lower control arm. Jack it up until the sub-frame crush sleeve aligns properly with the mounting hole.



5. Place one of the provided Grade 8 washers on the low profile bolt.

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6. Install the bolt and torque to 76 ft-lb.



- 7. Repeat Step 3-6 on the Passenger Side.
- 8. Re-install the rear tires. Torque the lug nuts to the wheel manufacturer's specifications.
- 9. Safely lower the car to the ground.
- 10. Drive and enjoy.

This kit includes:

- 2 Low Profile IRS Subframe Bolt (12mm-1.75)
- 2 G8 Flat Washer