



M-5251-R Mustang X-Pipe INSTRUCTION SHEET

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Please contact the Tech Line for the most current instruction information (800) 367-3788.

!!! PLEASE READ THE FOLLOWING INSTRUCTIONS CAREFULLY PRIOR TO INSTALLATION !!!

OVERVIEW:

The use of a floor hoist is recommended for this installation. If you do not have access to one, use a hydraulic floor jack and jack stands to raise the vehicle.

!!! CAUTION: JACK STANDS MUST BE USED ON A LEVEL SURFACE AND BE SECURELY SEATED. FAILURE TO DO SO MAY RESULT IN PERSONAL INJURY OR VEHICLE DAMAGE !!!

KIT INCLUDES:

<u>Item #</u>	<u>Qty</u>	<u>Description</u>
1	1	X-Pipe
2	2	Clamps

INSTALLATION INSTRUCTIONS:



Fig. 1



Fig. 2

STEP 1: Raise and support vehicle (See Fig. 1).

STEP 2: Spray penetrate on clamp bolts. Loosen all four clamp bolts (See Fig. 2).

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Factory Ford shop manuals are available from Helm Publications, 1-800-782-4356

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Fig. 3



Fig. 4

STEP 3: Lift clamp tabs (See Fig. 3).

STEP 4: Slide both clamps toward rear of vehicle (See Fig. 4).



Fig. 5



Fig. 6



Fig. 7

STEP 5: Hold new X-pipe and align with rear of exhaust. Mark end with tape (See Fig. 5, 6 & 7).



Fig. 8



Fig. 9



Fig. 10

STEP 6: Measure 1-1/2" from end of pipe tape mark and make tape cut line (See Fig. 8).

STEP 7: Cut both pipes at cut line (See Fig. 9)

STEP 8: Clean sharp edges and burrs with a file (See Fig. 10).

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Fig. 11



Fig. 12



Fig. 13

STEP 9: Slide new clamps on exhaust small end first (See Fig. 11)

STEP 10: Install new X-pipe in place (See Fig. 12).

STEP 11: Slide new clamps over front connection and the original rear clamps over pipe (See Fig. 13).



Fig. 14



Fig. 15

STEP 12: Tighten rear clamp bolts 54 Nm (40 lb-ft) (See Fig. 14).

STEP 13: Tighten front clamp bolts 54 Nm (40 lb-ft) (See Fig. 15).



Finished Installation

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