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FORD MOTOR COMPANY SPECIAL VEHICLE OPERATIONS.

PARTS INCLUDED IN KIT:

*M-9430-SSC	STAINLESS STEEL HEADER
*M-9430-C50	CERAMIC COATED HEADER
M-9448-A302	GASKET

Note: Both headers are made of 409 stainless steel, only M-9430-C50 are ceramic coated.

* one style of header per kit

STEP 1: Clean the mounting surface removing old gasket material.

STEP 2: Install two studs (part number N-800064-S2, available from your FORD/LINCOLN/MERCURY Dealer), in each header to retain the exhaust system. (See Figure 1).

STEP 3: Install two header bolts, provided in kit, in either end of the shorty header.

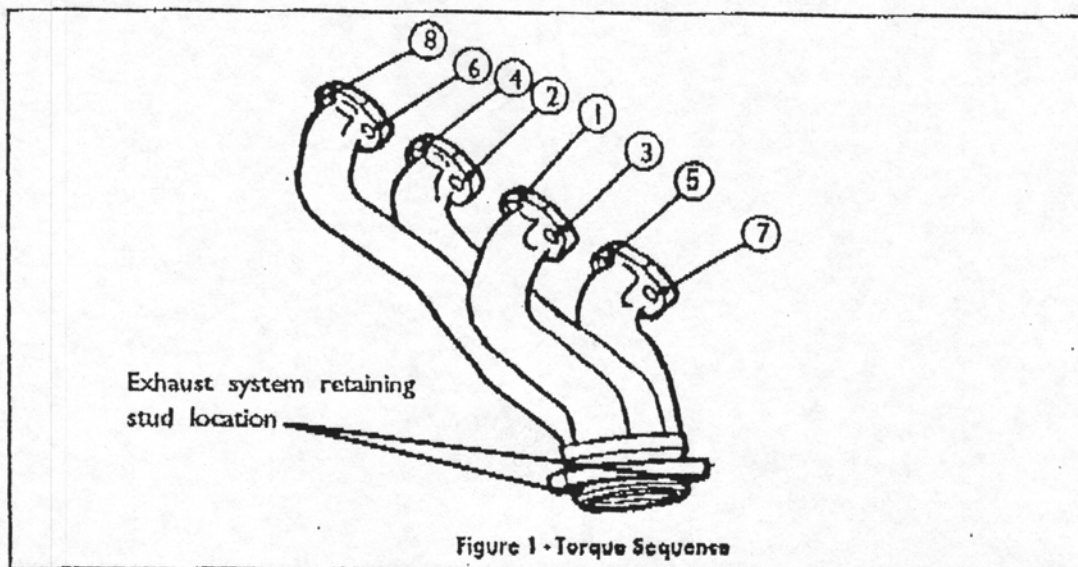
NOTE: The header bolts should be loose enough to install the exhaust gasket

STEP 4: Install exhaust gasket.

STEP 5: Install the remaining header bolts.

STEP 6: Finger tighten all the header bolts.

STEP 7: Repeat STEPS 1-6 for the other side of the engine.





MOTORSPORT
SHORT TUBE HEADER
INSTALLATION INSTRUCTIONS

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STEP 8: Torque the header bolts in sequence, See Figure 1, to 10-15 lb-ft.

STEP 9: Re-torque the header bolts , in the same sequence, to 18-24 lb-ft.

STEP 10: Repeat STEPS 6 & 7 for the remaining header bolts.

STEP 11: Re-connect the exhaust system to the headers, using two nuts per side (part # 387039-S2, available from your FORD/LINCOLN/MERCURY Dealer.

STEP 12: Start vehicle, checking the exhaust system for leaks.

CAUTION: THE VEHICLE SHOULD NOT BE RUN IN A ENCLOSED AREA!!

STEP 13: Check the header bolts after the vehicle has been driven, Re-torque header bolt(s), if necessary.