

Installation Instructions for 80275NDP Heat Exchanger

Removal of Factory Unit

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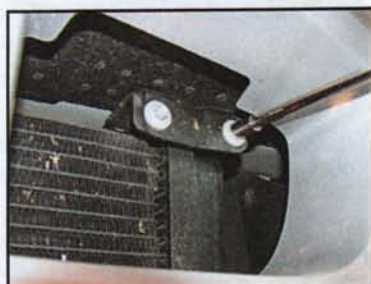
1. Disconnect the negative battery terminal.
2. Remove the lower, inner fascia fasteners and pull the fascia down below the air deflector. You can also remove the lower screw in front of the wheel well (pic below) to aid in panel flex while doing the installation.



3. Remove the 2 bolts securing the P/S cooler and lower the cooler out of the way.



4. Remove the 4 bolts securing the factory heat exchanger to the front mounting brackets.



5. Move the assembly toward the radiator to unhook from the back of the bumper and gently lower to gain access to the hoses.



6. Disconnect the lower hose to drain the coolant.
7. Disconnect the upper hose.
8. Remove the nut securing the hose bracket to the pass side heat exchanger bracket.



9. Remove the heat exchanger asm. from the vehicle.
10. Disconnect the heat exchanger hose from the coolant pump.



11. Disconnect the heat exchanger outlet hose from the engine. It is connected to a steel line just below the A/C compressor. You will disconnect the lower of the two hoses.



12. Disconnect the wiring harness from the pass. side driving light.
13. Remove the hose assembly from the vehicle.



14. Remove the factory bracket assembly from the factory heat exchanger by removing the 4 bolts from the bottom bracket.



15. Remove the 2 rubber cushions from the top bracket. Leave the lowers in place.