



A BBK Company

## Gripp Polyurethane Steering Rack Bushings

### Part # 2507, 2508

#### INSTALLATION INSTRUCTIONS

- Step 1** Disconnect negative battery cable, place vehicle in gear and set emergency brake. Place key in on position.
- Step 2** Place front of vehicle on jack stands.

#### ! CAUTION !

*Use extreme caution under vehicle*

- Step 3** Remove nuts and thru bolts from steering rack. (See Photo A).
- Step 4** Pry front half of bushings out of steering rack.
- Step 5** Using pliers pull out steel sleeves from front of rack.
- Step 6** Pry rack forward using large screwdriver and remove rear half of bushings.
- Step 7** Make sure rack and new bushings are free from dirt and grease. Install new bushings, insert steel sleeves thru bushings and reattach steering rack. On part #2508 the offset in the bushings should be at 6:00 position (see Photo B).

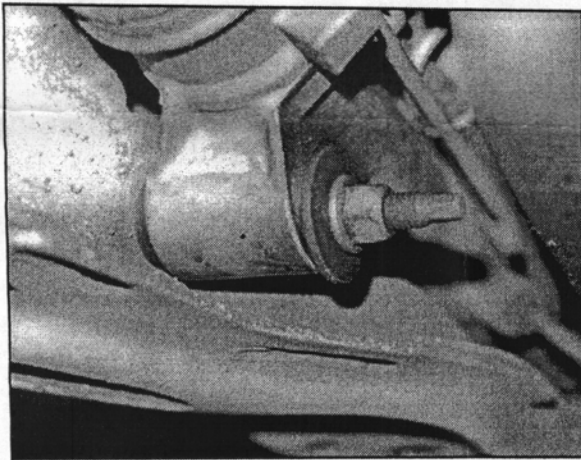


Photo A

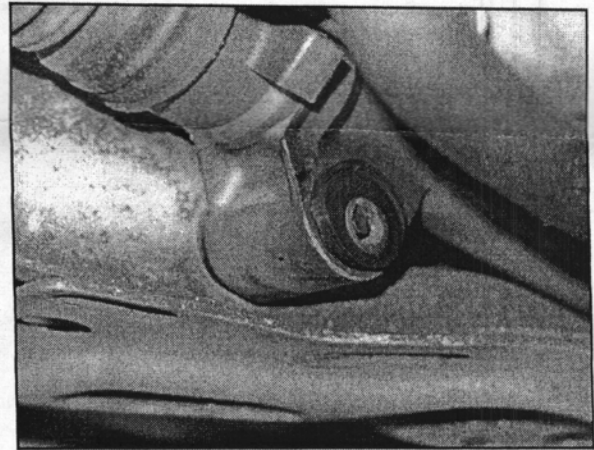


Photo B



“Check-out All  
the Great BBK  
Products and  
Apparel Online!”



60