

INSTALLATION INSTRUCTIONS

Part # 1461,1462- 2011-14 Ford Mustang V6 Part # 1655,1658- 2011-14 Ford Mustang V8 **X-Pipes for Full Lengths**

Special Tools

Required:

- No special tools required
- Install Time:

Approximately 30 mins

Difficulty:

2 out of 5

Follow these instructions carefully to ensure correct fitment and operation.

STEP 1

Disconnect negative battery terminal.

STEP 2

With BBK Full Length Headers (part #'s 1642/0/5 or 1633/0/5) installed, lift the X-Pipe in place.

STEP 3

Line up the rear of the X-Pipe with the stock barrel style clamps and slip them over the reduced end of the X-Pipe.

STEP 4

Position the X-Pipe collector flanges up to the headers, connect headers and X-Pipe with studs supplied in the header kit.

STEP 5

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Adjust the position of the exhaust system for fitment and clearance. Tighten the clamps and collector nuts.

STEP 6

Remove the rear oxygen sensors from the stock mid-pipes and install them into the BBK X-Pipe. NOTE !!! Be sure to add a small amount of anti-seize to the top thread of each oxygen sensor using the supplied anti-seize packet. As you thread the oxygen sensor back into the part the anti-seize will spread evenly throughout the threads.

STEP 7

Connect the supplied oxygen sensor extensions to plugs at the wire harness on the sides of the transmission. Reconnect the battery and start engine to check for leaks.









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For any questions, email us: tech@bbkperformance.com

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