

2011 FORD 5.0L COYOTE SWAP X-PIPES FOR USE WITH 1643/0 HEADERS PART#'s 1786 (with Cats) 1787 (Off Road)

INSTALLATION INSTRUCTIONS

These X-pipes are designed to be used with BBK's Coyote Swap Headers # 1634 (chrome) 16340 (polish ceramic)

- **STEP 1** With vehicle raised in the air and supported on jackstands, pre-install the BBK Coyote Swap Headers and the supplied studs into the headers collectors.
- **STEP 2** Lift X-pipe assembly into place and support with a jack. Connect the front flanges of the X-pipe to the header collectors. Slide X-pipe flanges over the header collector studs.
- **STEP 4** Install the nuts and washers, provided with the headers, onto the collector studs.
- **STEP 5** Connect the rear of the X-pipe to the stock flow tubes going to the mufflers.
- **STEP 6** Position X-pipe for best fit and ground clearance and tighten all nuts and bolts.



