



**P/N 5006 Made in USA**

## **1994-04 Tru-Billet Fuel Door Installation Instructions**

Thank you for your purchase of SilverHorse Racing products. Please read all directions before beginning the installation. A factory shop manual should be available for reference during installation. If, after reading these and any accompanying directions, you feel that you may not be able to complete the installation safely and properly, please seek out professional installation by certified technicians. Please read and understand our product purchase agreement (included on yellow sheet) prior to starting installation. Vehicle should be off with key removed from ignition and in park with parking brake set prior to beginning installation.

### **Tools Needed:**

T15, T20 Torx Bits                      5/32" Allen Wrench                      3/8" or 10mm combination wrench

### **Directions:**

1. Start by opening the factory fuel door, and removing the two bump stops with the T-15 Torx Bit.
2. Temporarily remove the fuel tank cap. Using the T-20 Bit, remove the two bolts that hold the factory fuel door to the quarter panel sheet metal. Hold the door while doing this so it does not drop and damage itself or the quarter panel. After safely removing the factory door, replace the fuel tank cap.
3. Remove the nuts and screws they are attached to from the new fuel door. Loosen the two screws that hold the C-clamps on the left side of the door but do not remove. Assemble the door to the car, with the door open to help in alignment. Once it is in place, insert the two screws that were previously removed and lightly tighten the C-clamp screws. Re-install the nuts and lock washers that were removed from the two right screws. Once assembled by hand, use the 3/8" wrench to tighten using sufficient pressure to pull the door into final alignment and tighten the screws on the left side as well using approx. 20lb/ft. maximum pressure. Loc-Tite is recommended to insure piece does not loosen on car, and is already used on hardware elsewhere on the fuel door.
4. Remove tools, close the door, and enjoy! Fuel doors are anodized or optionally plated for a long life, and normal care, maintenance, and periodic lubrication of the hinge mechanism will extend their life even more.



**T15 Bit to remove Bump Stops (2)**



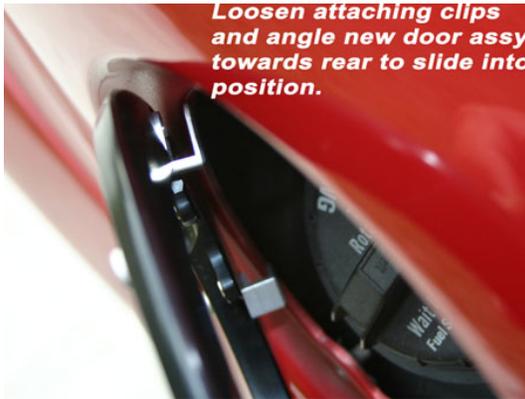
**T-20 Torx Bit used to remove (2) screws that attach fuel door assembly to Body**



**Temporarily remove fuel tank cap so door hinge assy can be slid towards center and removed.**



**Remove (2) right screws and associated nuts prior to installation on car.**



**Loosen attaching clips and angle new door assy towards rear to slide into position.**



If you have any questions, feel free to contact us at the number listed below or via email.

Tech Questions: (321)-722-2813.

Email us - [Tech@SilverHorseRacing.com](mailto:Tech@SilverHorseRacing.com)

“If it’s not good enough for our cars, we won’t make it for yours.”

