

Roush Performance Products  
TPO/ABS Body Styling Components  
Prep and Paint Instructions

Prior to beginning this process we suggest that you pre-fit all body components to your vehicle to assure they fit correctly.

Body Styling Component Prep Instructions

- 1 Sand parting line with a DA Sander and 240 grit sandpaper
- 2 Sand A&B surfaces with a DA Sander and 320 grit sandpaper.
- 3 Sand A&B surfaces with a DA Sander and 400 grit sandpaper.
- 4 Sand ENTIRE part using wet 3M Ultra fine hand pad or hand sand with 400 grit sandpaper. PAY ATTENTION TO AREAS THAT CONTACT THE BODY.
- 5 Inspect surface quality
- 6 Identify any surface flaw and refinish first using no sandpaper less than 800 grit. Fill small defects as needed and repeat.
- 7 Finish finessing and inspect prior to painting.

Body Styling Component Painting Instructions

1. Follow the DuPont Chromosystem painting process available from your local paint supplier.