ROUSH
THE ART OF PERFORMANCE ENGINEERING

# Original Exhaust System Removal

Note: With a used vehicle, we suggest a penetrating spray lubricant to be applied liberally to all exhaust fasteners and allowing a significant period of time for the chemical to lubricate the threads before attempting to disassemble.

1. Loosen the two (2) clamps shown in Figure 1 located just behind the h-pipe.

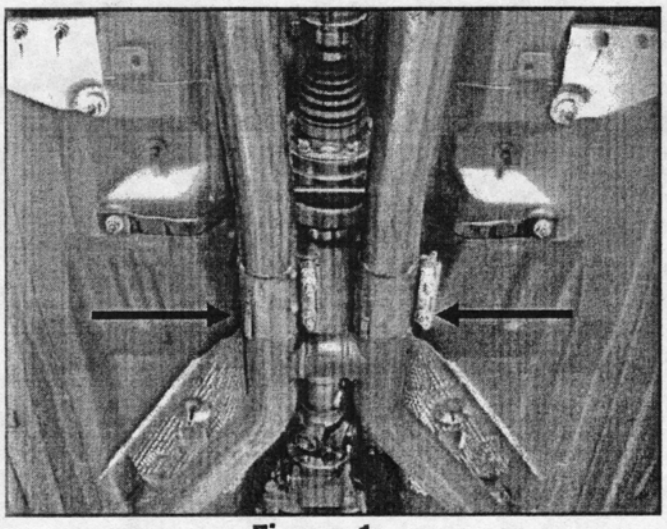

**Figure 1**

2. Loosen the two (2) clamps shown in Figure 2 located just in front of each muffler assembly.

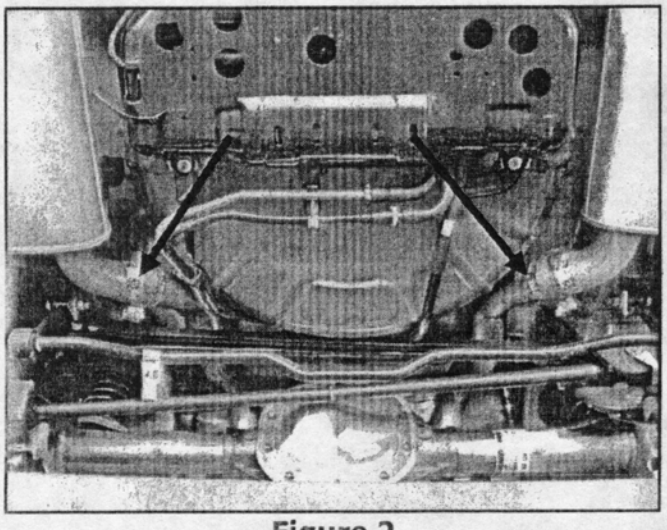

**Figure 2**

4. Place the original clamp over the expanded end of the left (driver) side intermediate pipe and set it back into position by first installing the rear portion into the muffler assembly.

5. Repeat step 4 for the installation of the right (passenger) side over axle pipe.

6. Install the exhaust tips and clamps onto the muffler assemblies as shown in Figure 7.

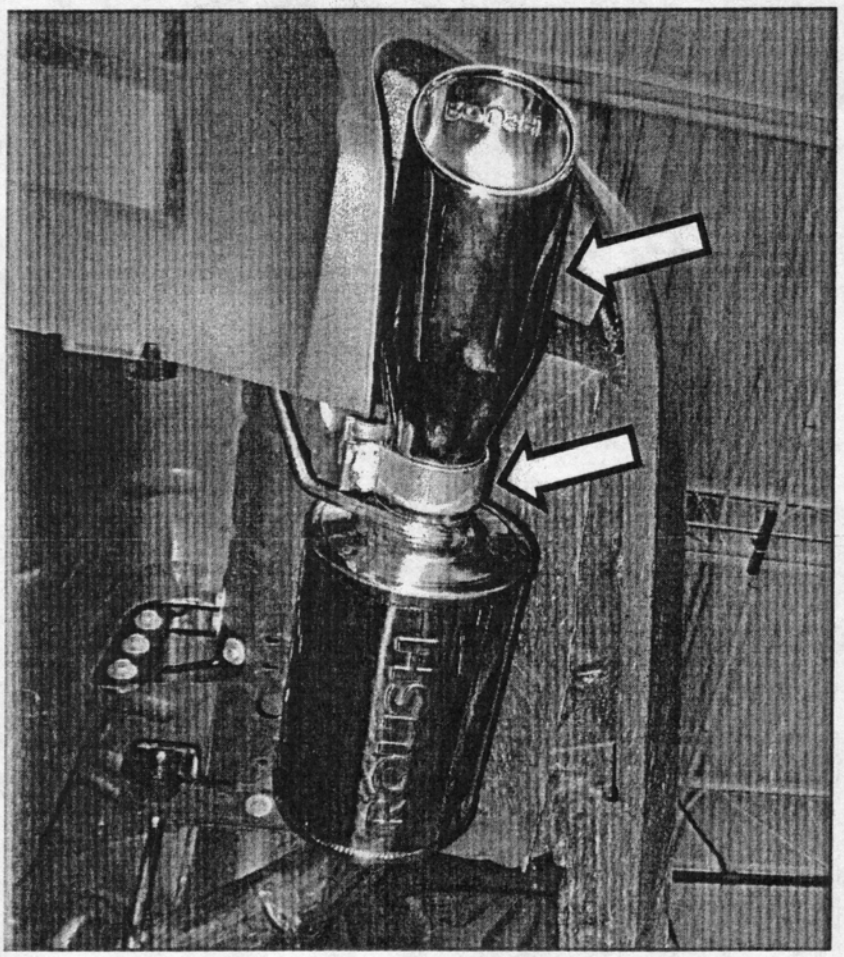


**Figure 7**