

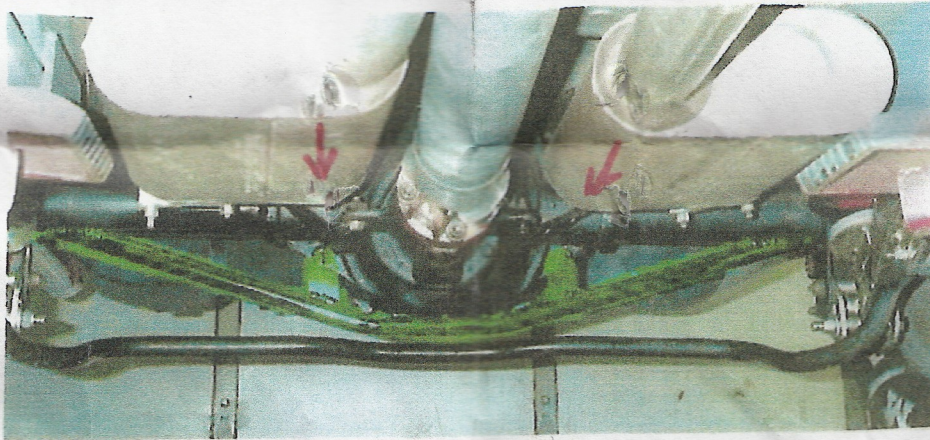
SWARR AUTO

SWARR BAR

WELD ON BAR –

*NOTE – REAR SHOULD BE DISASSEMBLED BEFORE WELDING, ASH IS DEPOSITED ON INSIDE OF TUBES WHEN WELDED, INSIDE SHOULD BE CLEANED AFTER INSTALLATION OF SUPPORT BAR.

1. HOLD BAR IN PLACE ON BOTTOM OF REAR HOUSING, CENTER TABS ON BACK SIDE OF THE HOUSING TABS WITH THE BAR FLAT ON BOTH ENDS OF TUBES, HOLD IN PLACE, DRILL TWO 25/64 HOLES THROUGH HOUSING, INSTALL 3/8 HARDENED BOLTS WITH WASHERS AND LOCK NUTS, TIGHTEN. (SEE FIGURE 1)



2. WELD ENDS OF BAR TO THE AXLE TUBES. (SEE FIGURE 2)



Questions or comments call 610-489-4029.