

Swarr Automotive

- 05+ bolt on rear brace

Step 1 – jack rear of car up and secure car with jack stands and Block front and rear of front tires, or use a automotive lift to raise car enough to work under.

Step 2 – remove both weights located on each inner end of rear housing on the inside of lower control arms (these will not be used again).

Step 3 – place Swarr Bar up under rear housing with the two inner braces toward front of car and the clam shell style clamps around housing tubes.

Step 4 – install the silver metric bolts and big washer to location where the weights were removed with the offset tabs on the swarr bar – do not tighten yet.

Step 5 – install upper clam shells on top side of the housing and bolt together loose for now and push the front bars against the ears on front of pinion end of rear and drill holes to mount front section of the brace. Make sure holes are bigger then 3/8" and smaller then 1/2" , the bolts used are 3/8" x 1 1/2" install bolts loose, but so brace is touching housing ears

Step 6 - tighten clam shell bolts evenly until the ears bend at least a 1/8 inch, then tighten the front 2 bolts, then tighten the outer side bolts.

Any questions or comments please contact Swarr Automotive at 610-489-4029.